# TECHLINE COMPLETE RANGE



# GCE DRUVA TECHLINE

The GCE druva TECH LINE is the industrial gas and hydraulic pressure regulator line. It is a broad line of pressure reducing regulators and back pressure regulators, which can be operated by hand, by use of a dome or air-actuated. The gas purity is maximum 5.0. Regulators are diaphragm and piston sensed. To best cover customer needs, there is ample choice of Cv values, seat materials, O-rings and seals. Besides standard solutions, customer specific requests can be fulfilled as well. Quality wise, the range fulfills many industry specific standards and its heated regulator range is ATEX-approved.

#### TYPICAL HYDRAULIC APPLICATIONS ARE:

- > Hydraulic Power Unit (HPU)
- > Wellhead Control Panel
- > SC-SSV Surface Controlled Subsurface Safety Valve
- > Blowout Preventer
- > Accumulators
- > Umbilical Reels
- > IWOCS Intervention Work Over Control System
- > Hydraulic Seals / Seal protection Injection & Production Lines (FPSO)
- > Valve Automation Systems, Choke Control, ESD Systems, and Actuators
- > Test & Calibration Systems
- > ROV Control
- > Fuel & Lubrication Systems



GCE druva is a synonym for quality, user-friendliness, and customer service. The company now exists for 50 years and has gained its place as a market leader in the gas supply systems industry. GCE druva has global coverage and a team of in depth experts. Besides selling regulators & valves, we advise customers on applications and product use. Our regulators are used in complete systems and as single units for gas changeover or in line.

#### A FEW EXAMPLES OF GAS APPLICATIONS ARE:

- > Laboratories & research centers
- > Analytical & pilot plants
- > Heated regulator for gas sample systems
- > Diving & Life Support
- > Pneumatic / hydraulic seals & tank control
- > Valve / Emergency Shutdown system control
- > Testing & Calibration
- > Gas Bottle Racks central gas supply
- > Hydrogen up to 1380bar

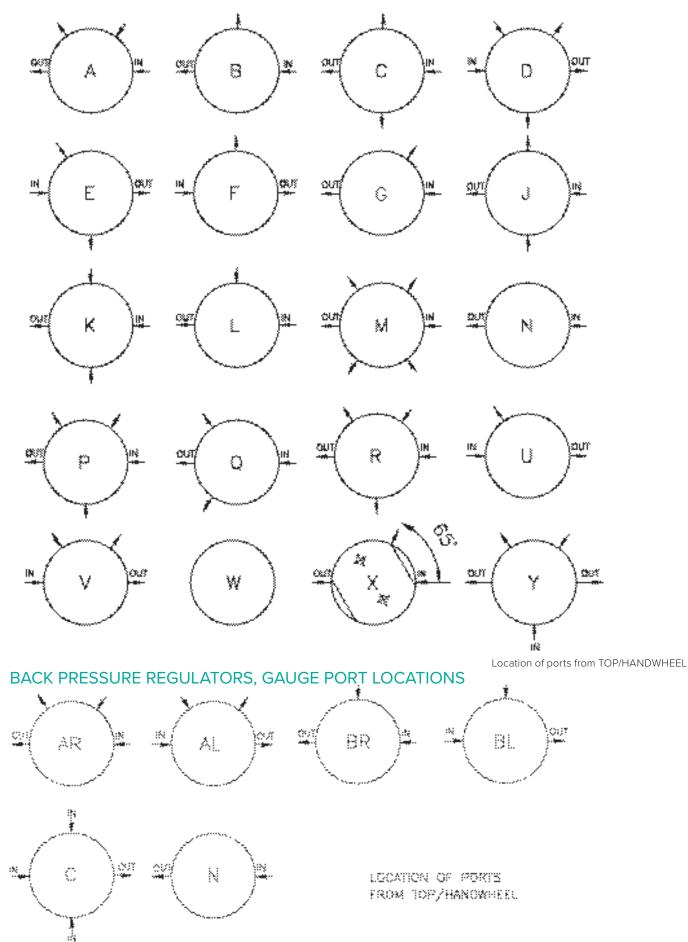


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#### QUICK REFERENCE OVERVIEW

Article no.	Description / Features	Sensing element D-Diaphragm P-Piston	Body material B-Brass S-316SS Hastelloy R – 17-4PH SS	Max inlet Bar (Psi)	Max outlet Bar (Psi)	Fluid	Cv	Port-size	Self-venting / Non-venting
MINI-300	Compact low flow, dome loaded option	Р	B - S	300 (4350)	100 (1450)	Gas	0,03 - 0,06 - 0,15	1/8" NPT	NV
LF-230	Low flow with sensitive elastomeric diaphragm	D	S	230 (3340)	10 (145)	Gas	0,06	1⁄4" NPT	NV
LF-300	Inconel diaphragm & cone seat	D	B - S	300 (4350)	35 (507)	Gas	0,06	1⁄4" NPT	NV
LF-310	Inconel diaphragm & solid disk seat	D	S	414 (6000)	35 (507)	Gas	0,06	1⁄4" NPT	NV
TS-300	Two-stage regulator with Inconel diaphragm & cone seat	D	B - S	300 (4350)	25 (360)	Gas	0,06	1⁄4" NPT	NV

#### PRESSURE REGULATORS CV 0,06 - 0,2

LF-301	Low flow piston sensed	Р	B - S	300 (4350)	180 (2600)	Gas	0,06	1⁄4" NPT	NV
LF-540	pilot regulator option	Р	B - S	550 (8000)	414 (6000)	Gas	0,1 & 0,2	<sup>1</sup> ⁄4" & 3/8" NPT	SV & NV
LF-692	20.000psi option, low pressure hydraulic options, air actuated option	Ρ	S	1380 (20.000)	1380 (20.000)	Gas	O,1	<sup>1</sup> ⁄4" NPT to 9/16" MP	SV & NV

#### PRESSURE REGULATORS CV 0,5 - 2,0

MF-101	Unbalanced & Balanced option	Ρ	B - S	Unbalanced - 100 (1450) Balanced 414 (6000)	Unbalanced - 35 (507) Balanced – 50 (725]	Gas	0,5	1⁄4" NPT	SV & NV
MF-230	Elastomeric diaphragm	D	S	210 (3045)	10 (145)	Gas	1,0	1⁄2" NPT	NV
MF-231	Piston sensed option	Р	S	210 (3045)	50 (725)	Gas	1,0	1⁄2" NPT	NV
MF-301	sensitive piston with balanced main valve, air actuated option	Ρ	B - S	300 (4350)	200 (2900)	Gas	2,0	<sup>1</sup> ⁄2" or <sup>3</sup> ⁄4" NPT	SV & NV
MF-400G - Diaphragm	sensitive diaphragm sensed	D	S	400 (5800)	10 (145)	Gas	2,0	1⁄2" / 3⁄4" NPT & BSP	NV
MF-400H Diaphragm	sensitive diaphragm, PEEK	D	S	400 (5800)	10 (145)	Hydraulic	2,0	1⁄2" / 3⁄4" NPT & BSP	NV
MF-401G - Piston	PCTFE	Ρ	S	50 (725) or 400 (5800)	300 (4350)	Gas	2,0	1⁄2" / 3⁄4" NPT & BSP	NV
MF-401H - Piston	PEEK	Р	S	50 (725) or 400 (5800)	300 (4350)	Hydraulic	2,0	1⁄2" / 3⁄4" NPT & BSP	NV
MF-414G	sensitive piston sensed	D	S	414 (6000)	414 (6000)	Gas	2,0	1⁄2" 3⁄4" 1" NPT & 1⁄2" BSP	SV - NV

#### PRESSURE REGULATORS CV 4,0 - 12,0

	D	S	300 (4350)	10 (145)	Gas	4,0	<sup>3</sup> ⁄4" 1" NPT & BSP	NV
	D	S	300 (4350)	10 (145)	Hydraulic	4,0	<sup>3</sup> ⁄4" 1" NPT & BSP	NV
	Р	S	50 (725) or 300 (4350)	250 (3600)	Gas	4,0	<sup>3</sup> ⁄4" 1" NPT & BSP	NV
	Р	S	50 (725) or 300 (4350)	250 (3600)	Hydraulic	4,0	<sup>3</sup> ⁄4" 1" NPT & BSP	NV
Dome loaded option		S	250 (3600)	10 (145)	Gas	7,0	1" NPT & BSP, DN25	NV
	Dome loaded option	D P P	D S P S P S	D         S         300 (4350)           P         S         50 (725) or 300 (4350)           P         S         50 (725) or 300 (4350)	D         S         300 (4350)         10 (145)           P         S         50 (725) or 300 (4350)         250 (3600)           P         S         50 (725) or 300 (4350)         250 (3600)	D         S         300 (4350)         10 (145)         Hydraulic           P         S         50 (725) or 300 (4350)         250 (3600)         Gas           P         S         50 (725) or 300 (4350)         250 (3600)         Hydraulic	D         S         300 (4350)         10 (145)         Hydraulic         4,0           P         S         50 (725) or 300 (4350)         250 (3600)         Gas         4,0           P         S         50 (725) or 300 (4350)         250 (3600)         Hydraulic         4,0	D         S         300 (4350)         10 (145)         Gas         4,0         BSP           D         S         300 (4350)         10 (145)         Hydraulic         4,0 <sup>3</sup> / <sub>B</sub> " 1" NPT & BSP           P         S         50 (725) or 300 (4350)         250 (3600)         Gas         4,0 <sup>3</sup> / <sub>B</sub> " 1" NPT & BSP           P         S         50 (725) or 300 (4350)         250 (3600)         Hydraulic         4,0 <sup>3</sup> / <sub>B</sub> " 1" NPT & BSP           P         S         50 (725) or 300 (4350)         250 (3600)         Hydraulic         4,0 <sup>3</sup> / <sub>B</sub> " 1" NPT & BSP

#### **GCE** CENTRAL GAS SYSTEMS

Article No.	Description	Sensing element D-Diaphragm B-Bellow P-Piston	Body material B-Brass S-316SS	Max Inlet bar/psi	Max Outlet bar(psi)	Fluid	Cv	Port-size	Self-venting / Non-venting
HF-250H	Dome loaded option	D	S	250 (3600)	10 (145)	Hydraulic	7,0 & 12,0	1" NPT & BSP, DN25	NV
HF-251G	Dome loaded option	Ρ	S	50 (725) or 300 (4350)	250 (3600)	Gas	7,0 & 12,0	1" NPT & BSP, DN25	NV
HF-251H	Dome loaded option	Ρ	S	50 (725) or 300 (4350)	250 (3600)	Hydraulic	7,0 & 12,0	1" NPT & BSP, DN25	NV

#### HYDRAULIC REGULATORS CV 0,05 - 2,0

HYD-691	Economical alternative to LF690/691 incl ceramic seat	Ρ	S	690 (10.000)	690 (10.000)	Hydraulic	0,06	¼" 3/8" ½" NPT, 3/8" MP	SV - NV
LGC-690	Logic control	Р	S	414 (6000)	15 (218)	Hydraulic	0,3	1⁄4" 3/8" 1⁄2" NPT	SV
LF-690	Air actuated option	Ρ	S	690 (10.000)	690 (10.000)	Hydraulic	0,05 – 0,1 – 0,3	1⁄4" 3/8" 1⁄2" 9/16" NPT, MP & 1⁄2" SAE- ORB	SV - NV
LF-691	Max outlet 1080 (15.600), air actuated option	Ρ	S	1034 (15.000) or 1380 (20.000)	1034 (15.000) or 1080 (15.600)	Hydraulic	0,05 – 0,1 – 0,3	1⁄4" 3/8" 1⁄2" 9/16" NPT, MP & 1⁄2" SAE- ORB	SV - NV
MF-414H	Air actuated option	Ρ	S	414 (6000)	414 (6000)	Hydraulic	2,0	<sup>1</sup> ⁄2" <sup>3</sup> ⁄4" 1" NPT, <sup>1</sup> ⁄2" BSP, 9/16" AE MP	SV - NV

#### BACK PRESSURE REGULATORS

Article No.	Description	Sensing element D-Diaphragm P- -Piston	Body material B-Brass S-316SS	Pressure control range	Max Rated pressure	Fluid	Cv	Port-size
BP-300		D	S	20 (290)	50(725)	Gas	0,1	1⁄4" NPT
BP-301		Ρ	S	CV 0,1 -150 (2175) CV 0,5 – 35 (507)	225(3263)	Gas	0,1 & 0,2	¼" & 3/8" NPT
BP-MF400G		D	S	400 (5800 )	400 (5800)	Gas	2,0	1/2" 3/4" 1" NPT & BSP
BP-MF400H		D	S	400 (5800)	400 (5800)	Hydraulic	2,0	1/2" 3/4" 1" NPT& BSP
BP-MF401G		Р	S	400 (5800)	400 (5800)	Gas	2,0	1/2" 3/4" 1" NPT &BSP
BP-MF401H		Р	S	400 (5800)	400 (5800)	hydraulic	2,0	1/2" 3/4" 1" NPT& BSP
BP-LF690	Liquid limited at 10lpm, air-actuated option	Ρ	S	690 (10.000), air-actuated up to 600 (8700)	690 (10.000)	Gas & hydraulic	0,02 – 0,1	¼" 3/8" ½" NPT
BP-MF690G-05	Air-actuated option	Ρ	S	690 (10.000), air-actuated up to 600 (8700)	690 (10.000)	Gas	0,5	3/8" ½" NPT & MP
BP-MF690H-05	Limited to 50lpm, air- actuated option	Ρ	S	690 (10.000), air-actuated up to 600 (8700)	690 (10.000)	Hydraulic	0,5	3/8" ½" NPT & MP
BP-MF690G-15		Ρ	S	up to 320 (4640), air- actuated up to 300(4350)	690 (10.000)	Gas	1,5	½" ¾" NPT & BSP, 1" NPT
BP-MF690H-15	Limited to 125lpm	Р	S	690/10000	690/10000	Hydraulic	1,5	<sup>1</sup> ⁄2" <sup>3</sup> ⁄4" NPT & BSP, 1" NPT

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#### HEATED PRESSURE REDUCING REGULATORS

Article No.	Description	Sensing element D-Diaphragm P- -Piston	Body material B-Brass S-316SS	Max Inlet bar/psi	Max Outlet bar(psi)	Fluid	Heating element type
XHS-300	Side and inline entry options	D	S	300 (4350)	35 (507)	G	Single 100W heater
XHR-300	300bar option	D	S	300 (4350)	35 (507)	G	2x 100W heating element, steam or electric
XHR-310	414bar option	D	S	414 (6000)	35 (507)	G	2x 100W heating element, steam or electric
XHR-301	300bar option	Ρ	S	300 (4350)	35 (507)	G	2x 100W heating element, steam or electric
XHR-311	414bar option	Р	S	414 (6000)	35 (507)	G	2x 100W heating element, steam or electric

#### ACCESSORIES AND ANCILLARY EQUIPMENT

Article No.	Description	Size	Material	Regulator line
PT-C-024	Hex Panel mounting ring	M33 x 1mm	316SS	300 series
PT-C-024-001	Hex Panel mounting ring	M34 x 2mm	316SS	MINI-300
PT-C-061-005	Panel mounting ring	55mm bodies		HYD-691, LF-540, MF-301
PT-C-061-003	Panel mounting ring	65mm bodies		LF-690, MF-414, LF-550, MF-300
GAU1100	Pressure gauges	1⁄4" NPT	316SS	Up to 1000bar (14.500psi)

#### CUSTOM SOLUTIONS

Article No.	Description						
SUBSEA							
ХНМ300	Heated manifold block						

#### APPROVALS, CERTIFICATES, STATEMENTS

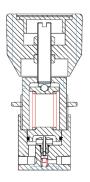
Article No.	Description			
CERTCONF	Certificate of Conformity			
TESTCERT	Test Certificate			
Certificate of Origin	Certificate of Origin (Chamber of Commerce)			
ASTM G93 Level C Cert	Oxygen Cleaning Certificate			
MATCERT	3.1 Material Certification (Body material only)			
MATCERT - GAUGES	3.1 Material Certification for Gauges			
MATCERT - SPECIFIC	3.1 Material Certification (Order specific)			
MATCERT - WETTED	3.1 Material Certification for all Wetted Components			
SMDRL	Supplier Master Requirement Document List			
	ATEX Statement			
	Conflict Minerals			
	Customer specific statements			
	PED Statement			
	Product Statements			
REACH Compliance				
	RoHS Statement			

#### **BAR-PSI OVERVIEW**

Bar	Psi	Bar	Psi	Bar	Psi	Bar	Psi
1	14,5	20	290	180	2600	414	6000
2	30	25	360	200	2900	550	8000
4	60	35	507	210	3045	600	8700
5	73	50	725	225	3263	690	10 000
6	90	70	1000	230	3300	862	12 500
8	116	100	1450	250	3600	1000	14 500
10	145	140	2000	300	4350	1034	15 000
15	218	150	2175	320	4640	1080	15 600
16	232	160	2320	400	5800	1380	20 000

# MINI-300 SERIES - COMPACT 'LOW FLOW' REGULATOR





#### DESCRIPTION

The MINI-300 provides an economical, lightweight, and versatile regulator range, designed for customers who want accurate control from a compact unit.

#### APPLICATION

- > Analyser Systems
- > Point Of Use
- > Instrumentation Control
- > Gas Sticks
- > Lecture Bottle Assembly

#### SPECIAL FEATURES

- > 38mm diameter body provides small foot space
- > Fully supported 'sensitive' pistons with low pressure and high pressure outlet options
- > Low internal volume
- > All 316SS wetted parts including bonnet with panel mounting as standard
- > 'Soft' seating area perpendicular to flow stream to minimise particle damage

#### **PRODUCT DATA**

Fluid Type:	Gas (& low pressure hydraulics)
Sensing element:	Piston
Max Inlet Pressure:	210bar (3000psi) (PCTFE), 300bar (4350psi) (PEEK)
Max Outlet ranges:	up to 100bar (1450psi)
CV options:	0,03 – 0,06 – 0,15 (max 50 bar inlet)
Port size / Connections:	1/8" NPT
Loading Options:	Hand-wheel or Dome-loaded
Venting / non-venting:	Non-venting
Leakage:	Bubble tight

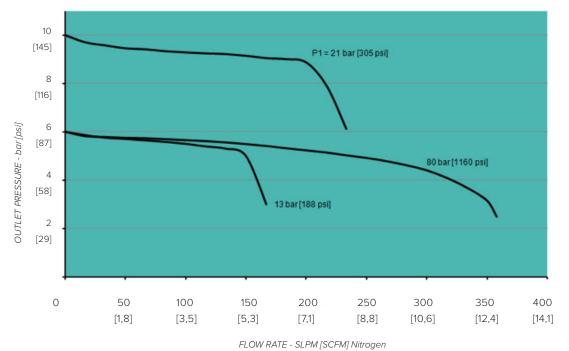
TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
0,5kg			
Brass – 316SS			
316SS			
316SS			
PCTFE			
2,3mm			
Viton			

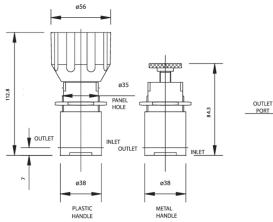
#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	Seat	Porting configuration
MINI300	06	S	10	Р	N
MINI300	03 – 0,03 06 – 0,06 15 – 0,15	S – 316SS B – Brass	01 – 0 - 1 bar (0 - 14,5psi) 02 – 0 - 2bar (0 - 30psi) 04 – 0 - 4bar (0 - 60psi) 10 – 0 - 10bar (0 - 145psi) 35 – 0 - 35bar (0 - 507psi) 50 – 0 - 50bar (0 - 725psi) 100 – 0 - 100bar (0 - 1450psi)	P – PEEK (Max Inlet 300bar) K – PCTFE (Max Inlet 210bar)	Please select your configuration in the quick reference overview

NOTE: Please contact us for any non-standard requests and for the dome-loaded option.

#### PERFORMANCE CHARTS







# LF-230 SERIES - LOW FLOW PRESSURE REGULATOR WITH SENSITIVE ELASTOMETRIC DIAPHRAGM







#### DESCRIPTION

The LF-230 is a low pressure gas regulator with excellent low pressure regulation. It has a specially designed elastometric diaphragm for very sensitive gas regulation.

#### **APPLICATION**

- > Gas feed to burners
- > Gas analyzer systems
- > Laboratories and research labs

#### SPECIAL FEATURES

- > 316L SS Machined Wetted Parts
- > Large sensitive elastomeric diaphragm
- > 0,1bar to 10bar / 1,5psi to 150psi control range
- > Minimal decaying inlet pressure effect
- > For flow rates to 30Nm<sup>3</sup>/hr (@ max P2)

#### **PRODUCT DATA**

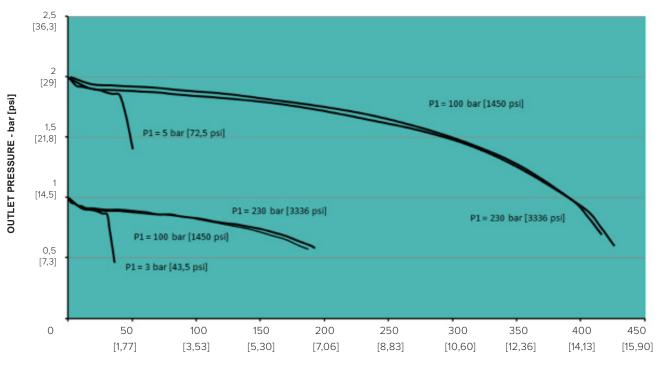
Fluid Type:	Gas (& low pressure hydraulics)
Sensing element:	Diaphragm
Max Inlet Pressure:	230bar (3300psi)
Max Outlet ranges:	10bar (145psi)
CV options:	0,06
Port size / Connections:	1/4" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight to ANSIFCI 70-3-2004

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	Approx. 1kg		
Body material options:	316SS		
Body & Wetted parts:	31655		
Bonnet:	316SS		
Seat:	PCTFE, FEP, TEFLON		
Seat diameter:	2,5mm		
O-ring seals:	FKM		

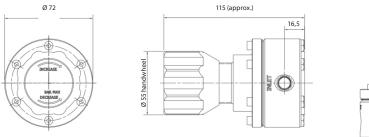
#### **ORDER CODE**

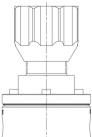
Basic Model	Cv Value	Body material	Outlet ranges	Seat	Porting configuration
LF230	06	s	10	Р	N
LF230	06 – 0,06	S – 316SS	01 – 0 - 1bar (0 - 14,5psi) 02 – 0 - 2bar (0 - 30psi) 05 – 0 - 5bar (0 - 73psi) 10 – 0 - 10bar (0 - 145psi)	F – FEP (Max Inlet 50bar) K – PCTFE (Max Inlet 230bar) T – Teflon (Max Inlet 10bar)	Please select your configuration in the quick reference overview

#### PERFORMANCE CHARTS



#### FLOW RATE - SLPM [SCFM] Nitrogen





## LF-300 "LOW FLOW" PRESSURE REDUCING REGULATOR DIAPHRAGM SENSED FOR OUTLET CONTROL TO 35BAR (500PSI)



## BONNET DAD SPRING DIAPHBAGM ACCESS PLUG OUTLET FUNCTIONAL SCHEMATIC

Assembly drawing for reference only. Refer to office for specific detail.

#### DESCRIPTION

The LF-300 has been designed with quality and reliability in mind, with genuinely unique features designed into this single stage regulator. Finite Element Analysis, combined with physical cycle tests, created an Inconel X750 diaphragm that lasts 50% longer than a typical stainless steel designs.

The metal diaphragm means that leak integrity is maintained, and that no sample media is absorbed by the sensing element – reducing purge times between sample analysis. A Brass machined Washer also ensures no torsional load is applied to the diaphragm during assembly.

#### APPLICATION

- > Gas and Liquid Analyzer Systems
- > Gas Cylinder Regulator Assemblies
- > Portable Calibration Kits
- > Laboratories & Research Labs
- > Low Pressure Hydraulic Systems

#### SPECIAL FEATURES

- > Metal to metal diaphragm sealing
- > Coned seating design
- > Sealing area protected and centralized on the body of the regulator
- > Lightweight compact design
- > Strong and sensitive diaphragm element
- > High Accuracy

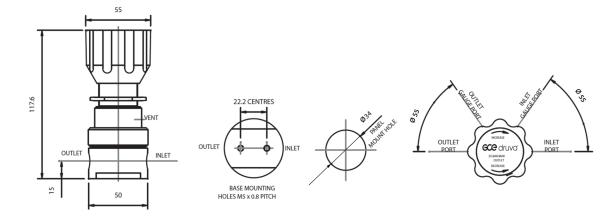
#### PRODUCT DATA

Fluid Type:	Gas or Hydraulic
Sensing element:	Diaphragm
Max Inlet Pressure:	300bar (4350psi) with PEEK seat
Max Outlet ranges:	Up to 35bar (507psi)
CV options:	0,03 - 0,06
Port size / Connections:	1⁄4" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP (tested on Nitrogen)

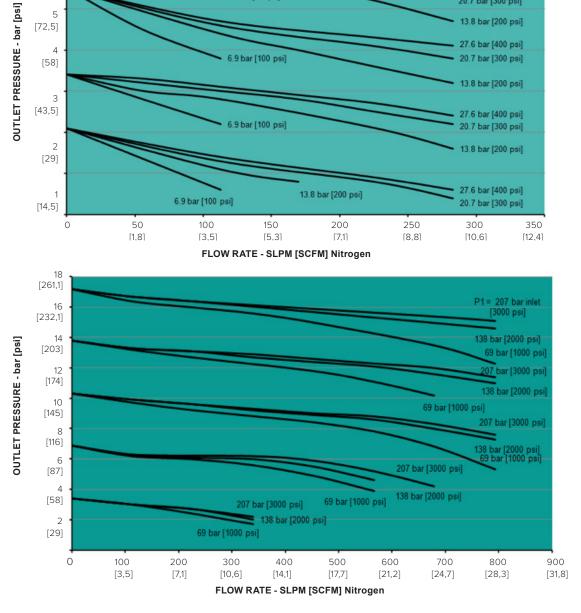
TECHNICAL DATA / MATERIALS OF CONSTRUCTION				
Weight:	0,9kg			
Body material options:	316SS			
Body & wetted parts:	316SS			
Bonnet:	316SS			
Seat:	PEEK, PCTFE, FEP, TEFLON			
O-ring seals:	Viton			

#### ORDER CODE

Basic Model	Cv Value	Body material	Outlet ranges	Seat	Porting configuration
LF300	03	s	10	Р	N
LF300	03 – 0,03 06 – 0,06	S – 316SS	01 – 0 - 1bar (0 - 14,5psi) 02 – 0 - 2bar (0 - 30psi) 04 – 0 - 4bar (0 - 60psi) 10 – 0 - 10bar (0 - 145psi) 20 – 0 - 20bar (0 - 290psi) 35 – 0 - 35bar (0 - 507psi)	P – PEEK (Max Inlet 300bar) K – PCTFE (Max Inlet 210bar) F – FEP (Max Inlet 50bar) T – Teflon (Max Inlet 20bar)	Please select your configuration in the quick reference overview



#### **INSTALLATION DIMENSIONS:**



6.9 bar [100 psi]

6.9 bar [100 psi]

#### **PERFORMANCE CHARTS**

7 [101,5]

> 6 [87]

> > 5

4

3 [43,5]

[58]

[72,5]

P1=27.6 bar [400 psi] Inlet

20.7 bar [300 psi]

13.8 bar [200 psi]

27.6 bar [400 psi]

20.7 bar [300 psi]

13.8 bar [200 psi]

27.6 bar [400 psi]

# LF-310 DIAPHRAGM SENSED SINGLE STAGE REGULATOR WITH SOLID DISK SEAT



#### DESCRIPTION

The LF-310 offers the same features as the LF-300 single-stage diaphragm-sensed regulator but with a 'solid disk' seat design.

The LF-310 offers more options with various seating materials available such as Tecasin® or ceramic for aggressive or high temperature applications. In addition, the strong Inconel X750 diaphragm provides 150% longevity over stainless steel designs, whilst flexible seating options ensure more choices can be provided to meet arduous process applications.

#### **APPLICATION**

- > Gas analyser systems
- > Gas cylinder regulators
- > Calibration systems

#### SPECIAL FEATURES

- > 414bar (6000psi) with solid disk seat
- > Fully supported convoluted X750 diaphragm
- > All 316SS machined wetted parts and bonnet
- > Non-venting
- > Unbalanced main valve
- > Port size: ¼" NPT
- > 40 micron inlet filter

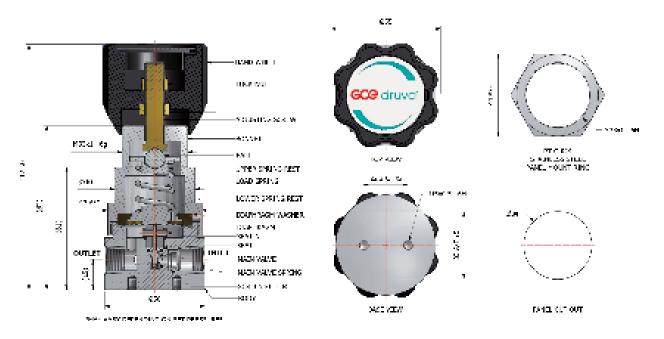
#### **PRODUCT DATA**

Fluid Type:	Gas
Sensing element:	Diaphragm
Max Inlet Pressure:	414bar (6000psi) with PEEK seat
Max Outlet ranges:	Up to 35bar (507psi)
CV options:	0,06
Port size / Connections:	1⁄4" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	In accordance to ANSI/FCI 70-3

TECHNICAL DATA / MATERIALS OF CONSTRUCTION		
Weight:	0,9kg	
Body material options:	316SS, Brass, Hastelloy	
Wetted parts:	316SS	
Bonnet:	31655	
Seat:	PCTFE, PEEK, PTFE, FEP	
Seat diameter:	2,3mm	
O-ring seals:	Viton	

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	Seat	Porting configuration
LF310	06	S	10	P	Ν
LF310	06 – 0,06	S – 316SS B – Brass H – Hastelloy	01 – 0 - 1bar (0 - 14,5psi) 02 – 0 - 2bar (0 - 30psi) 05 – 0 - 5bar (0 - 73psi) 10 – 0 - 10bar (0 - 145psi) 20 – 0 - 20bar (0 - 290psi) 35 – 0 - 35bar (0 - 507psi)	P – PEEK (Max Inlet 300bar) K – PCTFE (Max Inlet 210bar) F – FEP (Max Inlet 50bar)	Please select your configuration in the quick reference overview



# **TS-300 TWO STAGE PRESSURE REDUCING REGULATOR** DIAPHRAGM SENSED FOR OUTLET CONTROL TO 25BAR (360PSI)



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Assembly drawing for reference only.

Refer to office for specific detail.

#### DESCRIPTION

The TS-300 provides stable pressure control under decaying cylinder pressures. The first stage of the regulator is set to 35bar to allow maximum flow capability through the regulator.

#### **APPLICATION**

- > Gas and Liquid Analyzer Systems
- > Gas Cylinder Regulator Assemblies
- > Carrier gases
- > Laboratories & Research Labs

#### SPECIAL FEATURES

- > Metal to metal sealing diaphragm
- > Sealing area protected and centralized within the body of the regulator 0.04% decaying pressure effect 'Interstage' relief valve option

#### **PRODUCT DATA**

Fluid Type:	Gas
Sensing element:	Diaphragm
Max Inlet Pressure:	300bar (4350psi) with PEEK seat
Max Outlet ranges:	Up to 25bar (360psi)
CV options:	0,06
Port size / Connections:	¼" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP (tested on Nitrogen)

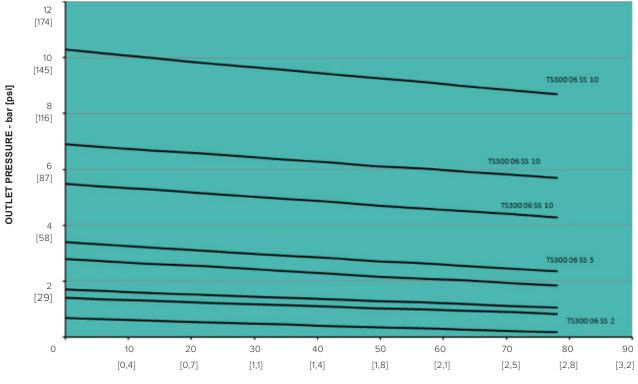
TECHNICAL DATA / MATERIALS OF CONSTRUCTION		
1,4kg		
Brass or 316SS		
316SS		
316SS		
PEEK or PCTFE		
Viton		
-		

#### **ORDER CODE**

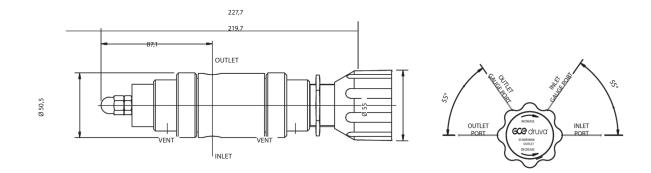
Basic Model	Cv Value	Body material	Outlet ranges	Seat	Porting configuration
TS300	06	s	10	Р	N
TS300	06 – 0,06	S – 316SS B – Brass	01 – 0 - 1bar (0 - 14,5psi) 02 – 0 - 2bar (0 - 30psi) 04 – 0 - 4bar (0 - 60psi) 10 – 0 - 10bar (0 - 145psi) 25 – 0 - 25bar (0 - 360psi)	P – PEEK (Max Inlet 300bar) K – PCTFE (Max Inlet 210bar)	Please select your configuration in the quick reference overview

#### **GCE** CENTRAL GAS SYSTEMS

#### PERFORMANCE CHARTS



FLOW RATE - SLPM [SCFM] Nitrogen



# LF-301 "LOW FLOW" PRESSURE REGULATOR PISTON SENSED FOR OUTLET CONTROL TO 180BAR (2600PSI) (360PSI)



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MAIN

INLET

detail.

NSOR )LDER SEAT-

#### DESCRIPTION

The LF-301 provides a compact and economical solution for controlling pressures up to 180bar on low flow applications.

Ideal for first stage pressure let down where basic pressure control is required. A small piston sensing element allows low torque adjustment with a range of springs with fine pressure adjustment.

#### **APPLICATION**

- > Gas Cylinder regulator assemblies
- > Pressure test rigs
- > Instrument Air Lines
- > Aircraft service carts

#### SPECIAL FEATURES

- > Compact design
- > Economical

NAMEPLATE

PANEL

LOWER SPRING

MAIN

OUTLET

Assembly drawing for reference only. Refer to office for specific

- > 316SS Bonnet
- > Max 300bar inlet

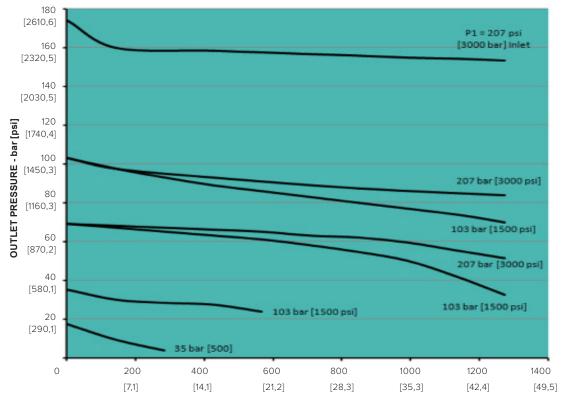
#### **PRODUCT DATA**

Fluid Type:	Gas
Sensing element:	Piston
Max Inlet Pressure:	300bar (4350psi) with PEEK seat
TECHNICAL DATA / MATERIALS	S OF CONSTRUCTION
Waightions:	<b>b</b> ;96
Boovsizate cial metinenis:	Bragpqr 316SS
Wettendgroeptions:	위해주 wheel
Renting / non-venting:	RIGSS enting
Seakage:	BGរីច្ឆែធ្មវេទ្ធमីដូធ្លីK max WP (tested on Nitrogen)
O-ring seals:	Viton

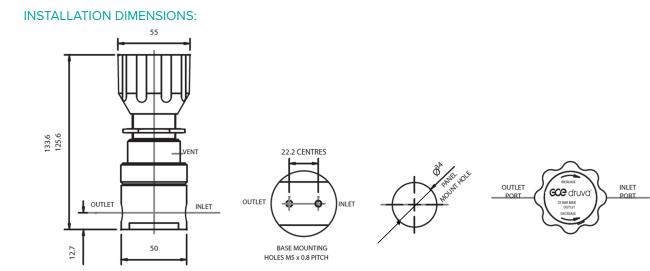
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UR	илгк	C.O	

Basic Model	Cv Value	Body material	Outlet ranges	Body material	Seat	Porting configuration
LF301	06	S	50	FKM/FPM	Р	N
LF301	06 – 0,06	S – 316SS B – Brass		V – FKM/FPM N – NBR E – EPDM K – FFKM	. ,	Please select your configuration in the quick reference overview

#### PERFORMANCE CHARTS



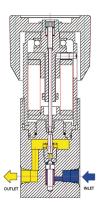




Druva TEC/ Central Gas Systems | 19

# LF-540 'LOW FLOW' PRESSURE REDUCING REGULATOR PISTON SENSED FOR OUTLET CONTROL TO 414BAR (6000PSI)





Assembly drawing for reference only. Refer to office for specific detail.

#### DESCRIPTION

A compact and economical high pressure regulator with precision machined sensing elements to allow fine pressure control on pressures up to 414bar, which can be supplied as none venting or self-venting (non-adjustable).

#### APPLICATION

- > Test and calibration systems
- > Aircraft charging carts
- > Valve Actuator Systems
- > Gas Cylinder Regulator Assemblies

#### SPECIAL FEATURES

- > 550bar (8000psi) inlet pressure
- > Economical Design
- > Precision machined sensing elements
- > Load bearings and large handwheel for low torque adjustment
- > Excellent sensitivity
- > Self venting and non venting options

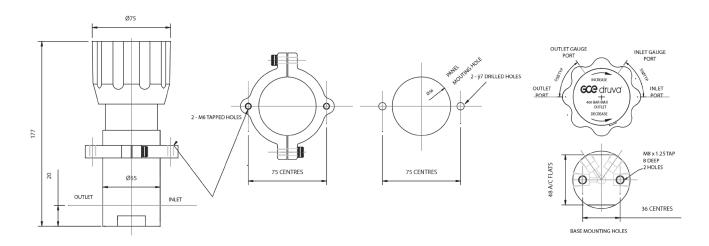
#### PRODUCT DATA

Fluid Type:	Gas (& low pressure hydraulics)
Sensing element:	Piston
Max Inlet Pressure:	550bar (8000psi)
Max Outlet ranges:	Up to 414bar (6000psi)
CV options:	0,1 or 0,2
Port size / Connections:	¼" NPT or 3/8" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Self-venting (non-adjustable) or Non-venting
Leakage:	Bubble tight at max WP (tested on Nitrogen)

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	2,1kg		
Body material options:	Brass or 316SS		
Wetted parts:	316SS		
Bonnet:	316SS		
Seat:	PEEK GF30		
O-ring seals:	NBR, Viton, EPDM		

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	Body material	Seat	Porting configuration
LF540	01	S	100	FKM/FPM	Р	N
LF540	01 – 0,1 02 – 0,2	S – 316SS B – Brass	50 – 0 - 50bar (0 - 725psi) 70 – 0 - 70bar (0 - 1000psi) 100 – 0 - 100bar (0 - 1450psi) 180 – 0 - 180bar (0 - 2600psi)	V – FKM/FPM N – NBR E – EPDM K – FFKM		Please select your configuration in the quick reference overview



#### **GCE** CENTRAL GAS SYSTEMS

## LF-692 – 'LOW FLOW' GAS REDUCING REGULATOR PISTON SENSED FOR OUTLET CONTROL TO 1380BAR (20.000PSI)



#### BONNET SPINOR BONNET SENSOR HILDER CONNECTOR MAIN VALUE OUTLET DOTLET BODY NUT

Assembly drawing for reference only. Refer to office for specific detail.

#### DESCRIPTION

The LF-692 uses high engineered plastics to provide positive shut off on high pressure gases. The unique seating cartridge provides a dampening action on this critical component to prevent 'chattering' or 'unstable frequency resonance'. The regulator is self relieving with segregated captured vent to pipe gases away to a safe area or recycle within the process. The seating area can easily be accessed from the base of the regulator for speedy servicing in situ.

#### APPLICATION

#### > Hydrogen fuel cells

- > Valve actuator systems
- > Valve test rigs
- > Gas sample lines

#### SPECIAL FEATURES

- > 690bar (10.000psi) inlet pressure as standard
- > PEEK or TECASINT POLYMIDE seating options
- > Precision machined sensing elements
- > 5 Sensor ranges for combination of low torque and high sensitivity
- > Segregated captured vent 316SS Panel mounting rings
- > Optional materials for 1350bar/20,000psi control

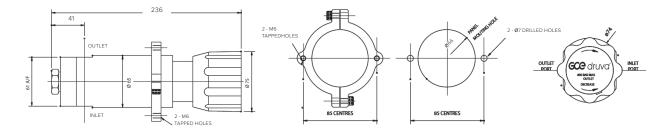
#### PRODUCT DATA

& low pressure hydraulics)
1
bar (20.000psi)
1380bar (Hand-wheel)
1034 bar (air actuated)
or 0,1
PT, ¼" MP, 3/8" NPT, 3/8" MP, ½" NPT, 9/16" MP
-wheel & Air-actuated
enting & Non-venting
le tight seal at max inlet pressure

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	Approx. 4kg		
Body material options:	316SS or 17-4PH SS		
Wetted parts:	316SS		
Bonnet:	316SS		
Seat:	PEEK or TECASINT		
O-ring seals:	NBR, Viton, EPDM		

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting Options	MOD (Options)
LF692	01	s	8625	N	03A	N	sv	MOD
LF692	01 – 0,1 05 – 0,05	S – 316SS (690bar inlet) R – 17-4PH SS (1380bar inlet)	50S - 0 - 50bar (0 - 725psi) 100S - 0 - 100bar (0 - 1450psi) 200S - 0 - 200bar (0 - 2900psi) 414S - 0 - 414bar (0 - 6000psi) 690S - 0 - 690bar (0 - 10.000psi) 862S - 0 - 862bar (0 - 12.500psi) 1034S - 0 - 1034bar (0 - 15.000psi) 1380S - 0 - 1380bar (0 - 20.000psi) 140A - 0 - 140bar (0 - 2000psi) (Air Actuated) 600A - 0 - 600bar (0 - 8700psi) (Air Actuated) 1034A - 0 - 1034bar (0 - 15.000psi)	N – NBR V – FKM/FPM E – EPDM H – HNBR K – FFKM	02N - ¼" NPT (max 690bar) 03N - 3/8" NPT (max 690bar) 04N - ½" NPT (max 690bar) 03A - 3/8" MP 04A - 9/16" MP	Please select your configuration in the quick reference overview	SV – Self Venting NV – Non Venting	Upon request, special options are available



# MF-101 SERIES – 'MEDIUM FLOW' PRESSURE REGULATOR, PISTON SENSED FOR MEDIUM PRESSURE APPLICATIONS



HANDLE

#### liquid applications against the PEEK seat.

DESCRIPTION

There is also a balanced main valve design available. Please contact us for further details & ordering options.

The MF-101 incorporates a large precision machined sensing element to control outlet pressures up to 35bar from a maximum 100bar inlet. The main valve is an unbalanced design to create positive shut-off on gas or

#### **APPLICATION**

- > Gas and Liquid Analyzer Systems
- > Low Pressure Hydraulic Systems
- > Research labs
- > Instrument Air Lines

#### SPECIAL FEATURES

- > Lightweight compact design
- > Piston sensing element
- > High accuracy

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#### PRODUCT DATA

Fluid Type:	Gas & Hydraulics
Sensing element:	Piston
Max Inlet Pressure:	Unbalanced – 100bar (1450psi)
Balanced:	PEEK – 414bar (6000psi)
	PCTFE – 300bar (4350psi)
Max Outlet ranges:	up to 35bar (507psi)
CV options:	0,5
Port size / Connections:	1/4" NPT or 3/8" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	0,9kg		
Body material options:	Brass or 316SS		
Wetted parts:	316SS		
Bonnet:	Brass or 316SS		
Seat:	PEEK or PCTFE		
O-ring seals:	Viton		

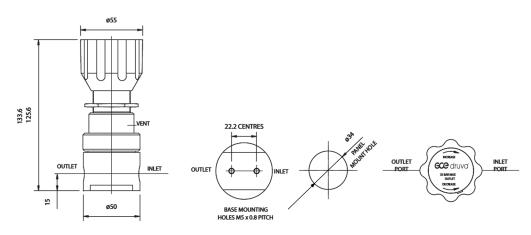
#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	Seat	Port connections	Porting configuration	
MF101	5	S	10	Р	02N	N	
MF101	/ -	B – HT Brass	10 — 0 - 10bar (0 - 145psi) 20 — 0 - 20bar (0 - 290psi) 35 — 0 - 35bar (0 - 507psi)	P – PEEK – Hydraulic service (Max 100bar inlet) K – PCTFE – Gas service (Max 100bar inlet)	02N – ¼" NPT 03N – 3/8" NPT	Please select your configuration in the quick reference overview	

NOTE: Please contact us for any non-standard requests.

# ADUISTING BONNET SPRING SEAT OUTLET

Assembly drawing for reference only. Refer to office for specific detail.



# MF-230/231 – 'MEDIUM FLOW' PRESSURE REGULATOR WITH DIAPHRAGM (MF-230) & AS PISTON OPTION (MF-231)



#### DESCRIPTION

Versatile and economical regulator for gas applications. An elastomeric diaphragm provides excellent sensitive control to 10bar (145psi) pressure and piston sensed options for higher outlets. A balanced main valve minimises the load on the seat and provides stable control under decaying inlet pressure. Easy to access seat cartridge from base of regulator reduces downtime during servicing.

#### **APPLICATION**

- > CNG
- > Commercial Diving
- > Pneumatic Logic Systems
- > Pressure Test Rigs

#### SPECIAL FEATURES

- > Excellent sensitive control
- > Finely balanced main valve
- > Stable outlet pressure under decaying inlet
- > Easy to service design
- > All machined parts in 316SS

#### PRODUCT DATA

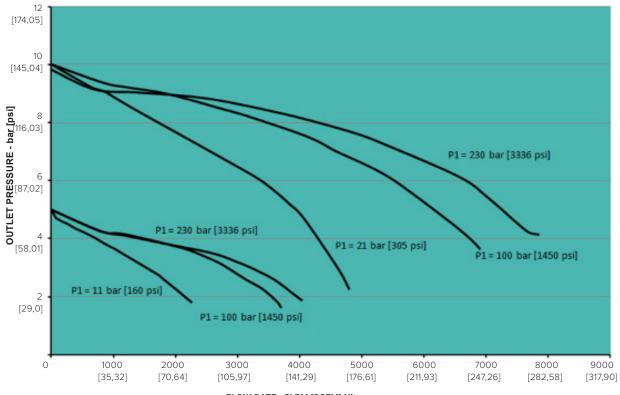
Fluid Type:	Gas
Sensing element:	Diaphragm or Piston
Max Inlet Pressure:	230bar (3300psi)
Max Outlet ranges:	0 – 10bar (diaphragm) or 0 – 50bar (piston)
CV options:	1,0
Port size / Connections:	1⁄2" NPT, 1⁄2" BSP, 3⁄4" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	Approx. 1,7kg		
Body material options:	316SS		
Wetted parts:	316SS		
Bonnet:	316SS		
Seat:	PCTFE, PTFE, FEP		
Seat diameter:	7,2mm		
O-ring seals:	FKM		

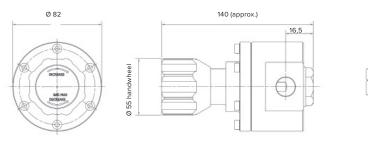
#### **ORDER CODE**

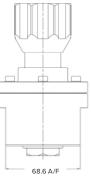
Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Seat	Inlet/outlet connestions	Porting configuration
MF230	1	s	10	v	т	04N	Ν
MF230 (diaphragm) MF231 (piston)	1 – 1,0	S – 316SS	01 – 0 - 1bar (0 – 14,5psi) 02 – 0 - 2bar (0 – 29psi) 05 – 0 - 5bar (0 – 72psi) 10 – 0 - 10bar (0 - 145psi) 50 – 0 - 50bar (0 - 725psi) – piston option only	V – FKP/FPM N – NBR	T – PTFE (Max Inlet 10bar) K – PCTFE (Max Inlet 230bar) F – FEP (max inlet 50bar)	04N - ½" NPT 04B - ½" BSP 06N - ¾" NPT	Please select your configuration in the quick reference overview

#### PERFORMANCE CHARTS MF-230



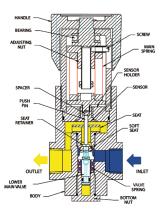
FLOW RATE - SLPM [SCFM] Nitrogen





# MF-301 – 'MEDIUM FLOW' PRESSURE REGULATOR PISTON SENSED FOR OUTLET CONTROL TO 200BAR (2900PSI)





Assembly drawing for reference only. Refer to office for specific detail.

#### DESCRIPTION

The MF-301 is a medium flow piston sensed pressure reducing regulator, which incorporates a balanced main valve to provide stable control under varying inlet pressures. The regulator has a PCTFE seat for excellent shut off and control on gas service. A combination of sensors and spring ranges provide a range of pressure control options with minimal torque adjustment and accurate control.

#### APPLICATION

- > Compressed air systems
- > Gas quads> Commercial diving & life support applications
- Pressure Test Rigs
- > Air starter engine

#### SPECIAL FEATURES

- > Precision machined sensing elements
- > Low torque adjustment
- > Lower entry access to main valve and plastic cone
- > Finely balanced main valve
- > Stable and accurate pressure control
- > Self-venting or non-venting options

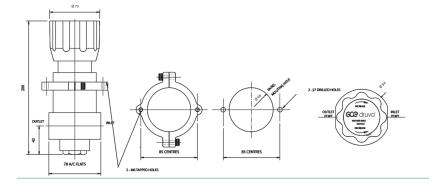
#### PRODUCT DATA

Fluid Type:	Gas
Sensing element:	Piston
Max Inlet Pressure:	300bar (4350psi)
Max Outlet ranges:	200bar (hand-wheel) or 140bar (Air-actuated)
CV options:	0,8 or 2,0
Port size / Connections:	1/2" NPT or 3/4" NPT
Loading Options:	Hand-wheel or air-actuated
Venting / non-venting:	Self-venting or Non-venting
Leakage:	Bubble tight at max WP

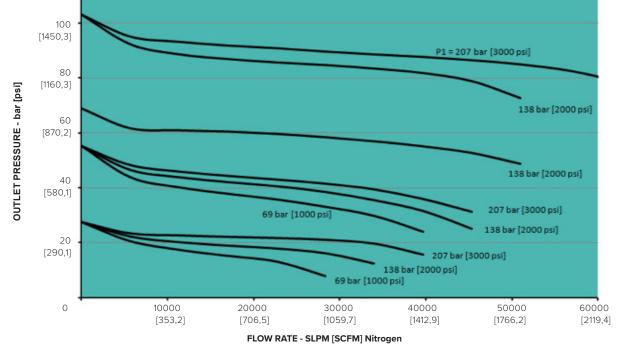
TECHNICAL DATA / MATERIALS OF CONSTRUCTION		
Weight:	3,9kg	
Body & Bonnet material options:	316SS or Brass	
Wetted parts:	316SS	
Seat:	PCTFE	
Seat diameter:	7,2mm	
O-ring seals:	NBR, Viton, EPDM	

#### **ORDER CODE**

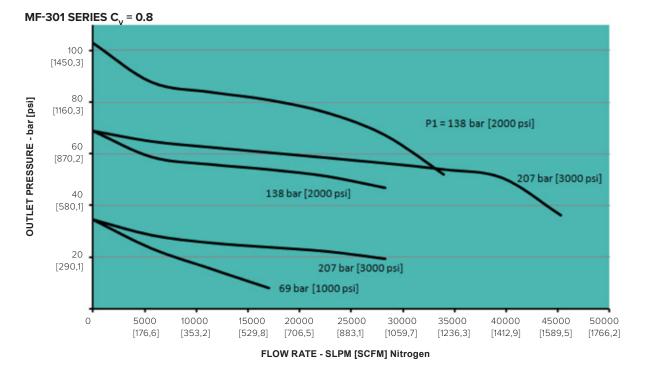
Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
MF301	2	S	205	v	04N	Ν	SV
MF301	2 – 2,0 8 – 0,8	S – 316SS B – Brass	20S – 0 - 20bar (0 - 290psi) 50S – 0 - 50bar (0 - 725psi) 100S – 0 - 100bar (0 - 1450psi) 200S – 0 - 200bar (0 - 2900psi) 140A – 0 - 140bar (0 - 2000psi) (Air-actuated)	V – FKP/FPM N – NBR	04N - ½" NPT 04B - ½" BSP 06N - ¾" NPT	Please select your configuration in the quick reference overview	NV – Non-venting SV – Self-venting



#### INSTALLATION DIMENSIONS:



#### MF-301 SERIES C<sub>v</sub> = 2.0



#### PERFORMANCE CHARTS

# MF-400/401G – 'MEDIUM FLOW' PRESSURE REGULATOR FOR LIQUID OR GAS APPLICATIONS DIAPHRAGM AND PISTON SENSED OPTIONS



#### DIAPHRAGM SENSED DESIGN:



#### PISTON SENSED DESIGN:



#### DESCRIPTION

The MF-400 is the diaphragm sensed option and the MF401 is the piston sensed option. Both the diaphragm sensed and piston sensed options also have gas and hydraulic options. This makes the model a versatile and widely used model.

#### APPLICATION

> Versatile set of gas & hydraulic applications

#### SPECIAL FEATURES

- > 316L SS Wetted Parts
- > Balanced Main Valve
- > Cv 2,0
- > Diaphragm or Piston Sensed
- > Range of O Rings
- > None rising stem
- > Low torque adjustment
- > Threaded or Flanged Options

#### PRODUCT DATA

Fluid Type:	Gas or Hydraulic
Sensing element:	Diaphragm or Piston
Max Inlet Pressure:	50bar (725psi) or 400bar (5800psi)
Max Outlet ranges:	Diaphragm — 10bar (145psi), Piston — 300bar (4350psi)
CV options:	2,0
Port size / Connections:	1/2" NPT, 1/2" BSP, 3/4" NPT, 3/4" BSP
Loading Options:	Hand-wheel
Venting / non-venting:	Self-venting or Non-venting
Leakage:	Bubble tight at max WP

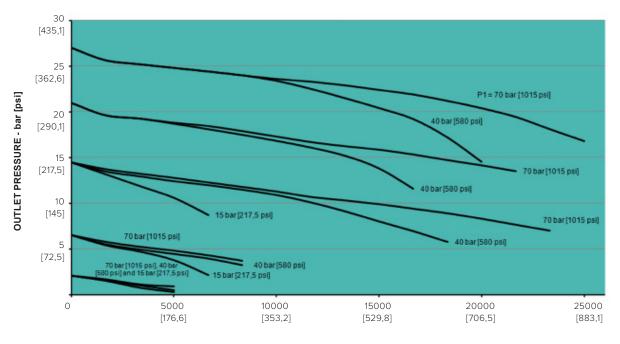
TECHNICAL DATA / MATERIALS OF CONSTRUCTION				
Weight:	5kg			
Body & Bonnet material options:	316SS			
Wetted parts:	316SS			
Seat:	Gas applications – PCTFE			
Hydraulic applications:	PEEK			
Seat diameter:	10mm			
O-ring seals:	NBR, Viton, EPDM			

#### ORDER CODE

service

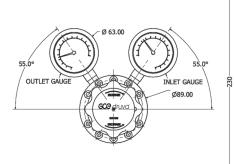
Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
MF400G	2	S	205	v	04N	Ν	NV
MF400G – Diaphragm sensed, gas service MF400H – Diaphragm sensed, hydraulic service MF401G – Piston sensed, gas service MF401H – Piston sensed, hydraulic	2 – 2,0	S – 316SS	055 - 0 - 5bar (0 - 73psi) 105 - 0 - 10bar (0 - 145psi) 505 - 0 - 50bar (0 - 725psi) 1005 - 0 - 100bar (0 - 1450psi) 2005 - 0 - 200bar (0 - 2900psi) 4005 - 0 - 400bar (0 - 5800psi)	V – FKP/FPM N – NBR	04N – ½" NPT 04B – ½" BSP 06N – ¾" NPT 06B – ¾" BSP	Please select your configuration in the quick reference overview	NV – Non-venting

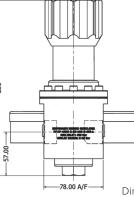
#### PERFORMANCE CHARTS



#### FLOW RATE - SLPM [SCFM] Nitrogen

#### INSTALLATION DIMENSIONS:





Dimensions for indication purposes only

# MF-414G – 'MEDIUM FLOW' PRESSURE REGULATOR FOR GAS APPLICATIONS PISTON SENSED FOR OUTLET CONTROL TO 414BAR (6000PSI)



#### DESCRIPTION

The MF-414 is a medium flow piston sensed pressure reducing regulator, which incorporates a balanced main valve to provide stable control under varying inlet pressures. The regulator has a PEEK seat for ultimate protection on gas service. A segregated captured vent allows pressure reduction of the outlet pressure through a 1/4 NPT port on the side of the regulator body.

#### APPLICATION

- > Valve Actuator Control
- > Large diameter pipe testing
- > Gas compression systems
- > Automated pressure cycling
- > Aircraft charging carts

#### SPECIAL FEATURES

- > 414bar (6000psi) inlet pressure
- > Precision machined sensing elements
- > Load bearings and large hand-wheel for low torque adjustment
- > Excellent sensitivity
- > Self-venting and non-venting options

#### PRODUCT DATA

Fluid Type:	Gas
Sensing element:	Piston
Max Inlet Pressure:	414bar (6000psi)
Max Outlet ranges:	Up to 414bar (6000psi)
CV options:	2,0
Port size / Connections:	1⁄2" NPT, 3⁄4" NPT, 1" NPT, 1⁄2" BSP
Loading Options:	Hand-wheel
Venting / non-venting:	Self-venting or Non-venting
Leakage:	Bubble tight at max WP

FECHNICAL DATA / MATERIALS OF CONSTRUCTION				
Weight:	6kg			
Body & Bonnet material options:	316SS			
Wetted parts:	316SS			
Seat:	17-4PH SS or PEEK			
O-ring seals:	NBR, Viton, EPDM			

#### **ORDER CODE**

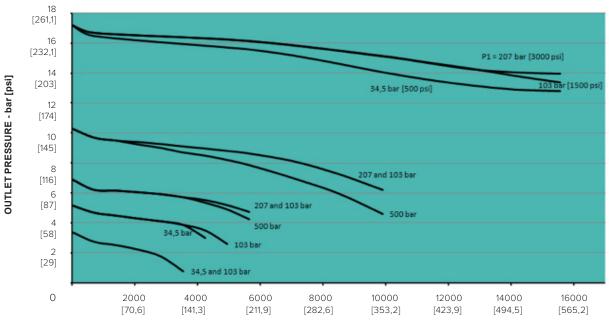
OUTLET

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
MF414G	2	s	205	v	04N	Ν	NV
MF414G	2 – 2,0	S – 316SS	50S – 0 - 50bar (0 - 725psi) 100S – 0 - 100bar (0 - 1450psi) 200S – 0 - 200bar (0 - 2900psi) 414S – 0 - 414bar (0 - 6000psi)	V – FKP/FPM N – NBR	04N – ½" NPT 04B – ½" BSP 06N – ¾" NPT 08N – 1" NPT	Please select your configuration in the quick reference overview	NV – Non-venting SV – Self-venting

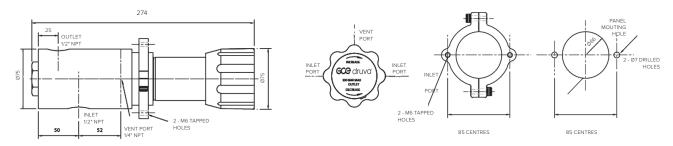
NOTE: Please contact us for any non-standard requests.

#### PERFORMANCE CHARTS





FLOW RATE - SLPM [SCFM] Nitrogen



# HF300-301 – 'HIGH FLOW' PRESSURE REGULATOR FOR LIQUID OR GAS APPLICATIONS DIAPHRAGM AND PISTON SENSED OPTIONS



DIAPHRAGM SENSED DESIGN:

#### DESCRIPTION

The HF-300 is the diaphragm sensed option and the HF-301 is the piston sensed option. Both the diaphragm sensed and piston sensed options also have gas and hydraulic options. This makes the model a versatile and widely used model.

#### APPLICATION

> Versatile set of gas & hydraulic applications.

#### SPECIAL FEATURES

- > 316L SS Wetted Parts
- > Balanced Main Valve
- > Cv 4,0
- > Diaphragm or Piston Sensed
- > Range of O Rings
- > Non-rising stem
- > Low torque adjustment
- > Threaded or Flanged Options

#### PRODUCT DATA

Fluid Type:	Gas or Hydraulic
Sensing element:	Diaphragm or Piston
Max Inlet Pressure:	50bar (725psi) or 300bar (4350psi)
Max Outlet ranges:	Diaphragm - 10bar (145psi), Piston — 250bar (3000psi)
CV options:	4,0
Port size / Connections:	<sup>3</sup> / <sub>4</sub> " NPT, <sup>3</sup> / <sub>4</sub> " BSP, 1" NPT, 1" BSP
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP

#### PISTON SENSED DESIGN:

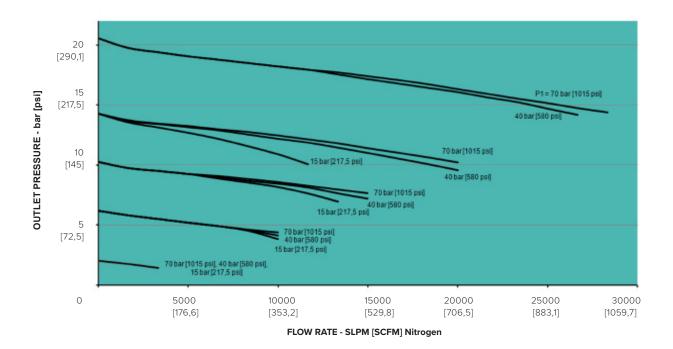


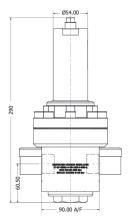
TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	8kg		
Body & Bonnet material options:	316SS		
Wetted parts: 316SS			
Seat: Gas applications – PEEK			
	Hydraulic applications – Vespel		
O-ring seals:	NBR, Viton, FKM/FPM, EPDM, FFKM/FFPM		

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
HF300G	4	S	205	V	06N	Ν	NV
HF300G – Diaphragm sensed, gas service HF300H – Diaphragm sensed, hydraulic service HF301G – Piston sensed, gas service HF301H – Piston sensed, hydraulic service	4 - 4,0	S – 316SS	055 – 0 - 5bar (0 - 73psi) 105 – 0 - 10bar (0 - 145psi) 505 – 0 - 50bar (0 - 725psi) 1005 – 0 - 100bar (0 - 1450psi) 2505 – 0 - 250bar (0 - 3600psi)	V – FKP/FPM N – NBR E – EPDM K – FFKM/FFPM	06N - 34" NPT 06B - 34" BSP 08N - 1" NPT 08B - 1" BSP	Please select your configuration in the quick reference overview	NV – Non-venting

#### PERFORMANCE CHARTS





# HF250/251 – 7 SERIES - 'HIGH FLOW' PRESSURE REGULATOR FOR LIQUID OR GAS APPLICATIONS DIAPHRAGM AND PISTON SENSED OPTIONS



#### DIAPHRAGM SENSED DESIGN:



#### PISTON SENSED DESIGN:



#### DESCRIPTION

The HF-250 is the diaphragm sensed option and the HF-251 is the piston sensed option. Both the diaphragm sensed and piston sensed options also have gas and hydraulic options. This makes the model a versatile and widely used model. This is the 7-Series, with Cv 7,0. There is also the option for this regulator with a Cv 12,0.

Pilot regulator option is the LF-540 or LF692 and needs to be ordered separately.

#### **APPLICATION**

> Versatile set of gas & hydraulic applications.

#### SPECIAL FEATURES

- > 316L SS Wetted Parts
- > Balanced Main Valve
- > Cv 7,0 (12,0 is optional)
- > Diaphragm or Piston Sensed
- > Range of O Rings
- > Non-rising stem
- > Low torque adjustment
- > Threaded or Flanged Options

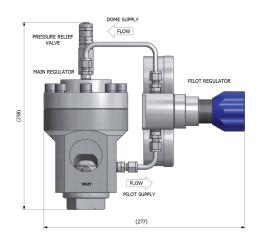
#### PRODUCT DATA

Fluid Type:	Gas or Hydraulic
Sensing element:	Diaphragm or Piston
Max Inlet Pressure:	50bar (725psi) or 300bar (4350psi)
Max Outlet ranges:	Diaphragm - 10bar (145psi), Piston – 300bar (3600psi)
CV options:	7,0 or 12,0
Port size / Connections:	3⁄4" NPT, 3⁄4" BSP, 1" NPT, 1" BSP
Loading Options:	Hand-wheel, dome-loaded
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP

# TECHNICAL DATA / MATERIALS OF CONSTRUCTION Weight: 4,8kg Body & Bonnet material options: 316SS Wetted parts: 316SS Seat: Gas applications – PCTFE Hydraulic applications - PEEK Seat diameter: 14mm O-ring seals: NBR, FKM/FPM

#### ORDER CODE

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
HF250G	7	S	205	v	06N	Ν	NV
HF250G – Diaphragm sensed, gas service HF250H – Diaphragm sensed, hydraulic service HF251G – Piston sensed, gas service HF251H – Piston sensed, hydraulic service	7 – 7,0 12 – 12,0	S – 316SS	055 - 0 - 5bar (0 - 73psi) 105 - 0 - 10bar (0 - 145psi) 505 - 0 - 50bar (0 - 725psi) 1005 - 0 - 100bar (0 - 1450psi) 2505 - 0 - 250bar (0 - 3600psi) 10D - 0 - 10bar (0 - 145psi) (dome loaded option) 50D - 0 - 50bar (0 - 725psi) (dome loaded option)	V – FKP/FPM N – NBR	08N – 1" NPT 08B – 1" BSP 12N – 11/2 " NPT	Please select your configuration in the quick reference overview	NV – Non-venting





## HYD-691 - 'LOW FLOW' HYDRAULIC PRESSURE **REDUCING REGULATOR PISTON SENSED FOR OUTLET** CONTROL TO 690BAR (10.000PSI)



DESCRIPTION

The HYD-691 is the compact version of the highly successful LF-690/691. It has been designed as the economical alternative, yet still incorporates all the key features of the larger regulator, including ceramic seats. The ceramic ball has a 'glass like' finish to provide a positive shut-off and is also fully supported to ensure fixed travel in the Y-axis. The ceramic seat is incorporated into a unique cartridge assembly which is supplied as one piece.

#### **APPLICATION**

- > Wellhead logic and control systems
- > Subsea valve actuator control
- > Valve test rigs
- > Liquid sampling
- > Hydraulic power packs

#### SPECIAL FEATURES

- > Compact economical design
- > 690bar (10.000psi) inlet pressure
- > Precision machined sensing elements
- > Load bearings and large handwheel for low torque adjustment SS Panel Mounting Ring

#### **PRODUCT DATA**

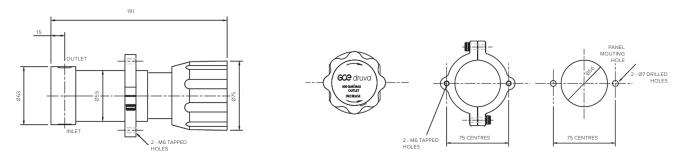
Fluid Type:	Hydraulic
Sensing element:	Piston
Max Inlet Pressure:	690bar (10.000psi)
Max Outlet ranges:	Up to 690bar
CV options:	0,06
Port size / Connections:	1/4" NPT, 3/8" NPT, 3/8" MP, 1/2" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Self-venting or non-venting
Leakage:	Bubble tight seal at max inlet pressure

#### TECHNICAL DATA / MATERIALS OF CONSTRUCTION

TECHNICAE DATA / MATERIALD OF CO	
Weight:	2,5kg
Body & wetted parts material options:	316SS
Bonnet:	316SS
Seat:	Ceramic TX3000
O-ring seals:	NBR, Viton, EPDM

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
HYD691	06	S	100S	Ν	03N	Ν	SV
HYD691	06 – 0,06	S – 316SS (690bar inlet)	0505 – 0 - 50bar (0 - 725psi) 1005 – 0 - 100bar (0 - 1450psi) 2005 – 0 - 200bar (0 - 2900psi) 4145 – 0 - 414bar (0 - 6000psi) 6905 – 0 - 690bar (0 - 10.000psi)	N – NBR V – FKM/FPM E – EPDM	02N – ¼" NPT 03N – 3/8" NPT 04N – ½" NPT 03A – 3/8" MP	Please select your configuration in the quick reference overview	SV – Self-venting NV – Non-venting



## LGC-690 – 'LOGIC' LOW PRESSURE HYDRAULIC REDUCING REGULATOR FOR OUTLET CONTROL TO 414BAR (8000PSI)



#### DESCRIPTION

The LGC-690 provides accurate low pressure control on Logic Control Systems used on Wellhead control Panels where low dead-band and repeatable pressure control is critical.

#### **APPLICATION**

> Wellhead logic control systems

#### SPECIAL FEATURES

- > Large precision machined piston sensed element
- > Setpoint dead-band +/- 0,25bar per 100bar inlet pressure
- > Easy-to-service main valve cartridge assembly
- > Balanced main valve
- > 30 micron filter element
- > Self-venting with captured port

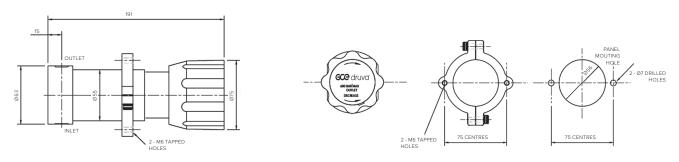
#### **PRODUCT DATA**

Fluid Type:	Hydraulic
Sensing element:	Piston
Max Inlet Pressure:	414bar (8000psi)
Max Outlet ranges:	Up to 10bar
CV options:	0,3
Port size / Connections:	¼" NPT, 3/8" NPT, ½" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Self-venting
Leakage:	Bubble tight seal at max inlet pressure

FECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	3,5kg		
Body & wetted parts material options:	316SS		
Bonnet:	316SS		
Seat:	PEEK		
O-ring seals:	NBR, Viton		

#### ORDER CODE

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
LGC690	03	s	10S	Ν	03N	Ν	sv
LGC690	03 – 0,3	S – 316SS (690bar inlet)	105 – 0 - 10bar 155 – 0 - 115bar	N – NBR	02N – ¼" NPT 03N – 3/8" NPT 04N – ½" NPT	Please select your configuration in the quick reference overview	SV – Self-venting



## LF-690/691 – 'LOW FLOW' HYDRAULIC PRESSURE REDUCING REGULATOR

#### FOR WATER GLYCOL APPLICATIONS PISTON SENSED FOR OUTLET CONTROL TO 1380BAR (20.000PSI)



HANDU

SENSOR

HYDRAULIC MAIN VALVE

detail.

OUTLET

Assembly drawing for reference only. Refer to office for specific

DESCRIPTION

The LF-690/691 uses Ceramic Seating to provide ultimate protection against the harsh service encountered on hydraulic water glycol services. The unique seating cartridge provides a dampening action on this critical component to prevent 'chattering' or 'unstable frequency resonance'. The regulator is self relieving with segregated captured vent to prevent deterioration to the loading mechanism and making the regulator cleaner to service. The seating area can easily be accessed from the base of the regulator for speedy servicing in suit.

#### APPLICATION

- > Wellhead logic and control systems
- > Subsea valve actuator control
- > Valve test rigs
- > Liquid sampling
- > Hydraulic Power Packs

#### SPECIAL FEATURES

- > 5 sensor ranges for combination of low torque and high sensitivity
- > Segregated captured vent
- > 316SS panel mounting ring
- > Optional Cv 0,3 for quick fill umbilical systems

#### PRODUCT DATA

BAFFLE

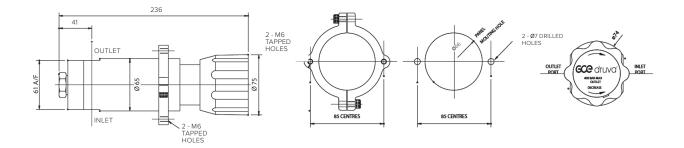
SEAT

Fluid Type:	Hydraulic, Water Glycol
Sensing element:	Piston
Max Inlet Pressure:	1380bar (20.000psi), 1034bar (20.000psi) (Air-Actuated)
Max Outlet ranges:	Up to 1380bar (20.000psi), 1034bar (20.000psi) (Air-Actuated)
CV options:	0,05 – 0,1 – 0,3 (Max 1034bar)
Port size / Connections:	1/4" NPT, 3/8" NPT, 3/8" MP, 1/2" NPT, 9/16" MP
Loading Options:	Hand-wheel or Air-actuated
Venting / non-venting:	Self-venting & Non-venting
Leakage:	Bubble tight seal at max inlet pressure

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Weight:	Approx. 4kg (without flanges)		
Body & wetted parts material options:	316SS or 17-4PH SS		
Bonnet:	316SS		
Seat:	Ceramic, TX3000		
O-ring seals:	NBR, Viton, EPDM		

#### ORDER CODE

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
LF691	01	S	100S	Ν	03A	Ν	SV
LF690 (max 690bar) LF691 (max 1380bar)	01 – 0,1 05 – 0,05 03 – 0,3	S – 316SS (690bar inlet) R – 17-4PH (1380bar inlet)	$\begin{array}{l} 150S - 0 - 50bar (0 - 725psi) \\ 100S - 0 - 100bar (0 - 1450psi) \\ 200S - 0 - 200bar (0 - 2900psi) \\ 414S - 0 - 414bar (0 - 6000psi) \\ 690S - 0 - 690bar (0 - 10.000psi) \\ 862S - 0 - 862bar (0 - 12.500psi) \\ 1034S - 0 - 1034bar (0 - 15.000psi) \\ 1380S - 0 - 0 1380bar (0 - 20.000psi) \\ 140A - 0 - 140bar (0 - 2000psi) \\ (Air-actuated) \\ 600A - 0 - 600bar (0 - 8700psi) \\ (Air-actuated) \\ 1034A - 0 - 1034bar (0 - 15.000psi) \\ (Air-actuated) \\ 1034A - 0 - 1034bar (0 - 15.000psi) \\ (Air-actuated) \\ \end{array}$	N – NBR V – FKM/FPM E – EPDM H – HNBR	02N - ¼" NPT 03N - 3/8" NPT 04N - ½" NPT 03A - 3/8" MP 04A - 9/16" MP	Please select your configuration in the quick reference overview	SV – Self-venting NV – Non-venting



## MF-414H – 'MEDIUM FLOW' PRESSURE REDUCING REGULATOR FOR HYDRAULIC APPLICATIONS PISTON SENSED FOR OUTLET CONTROL TO 414BAR (6000PSI)



#### DESCRIPTION

The MF-414 is a medium flow piston sensed pressure reducing regulator, which incorporates a balanced main valve to provide stable control under varying inlet pressures.

#### SPECIAL FEATURES

- > 414bar (6000psi) inlet pressure
- > Precision machined sensing elements
- > Load bearings and large hand-wheel for low torque adjustment
- > Excellent sensitivity
- > Self-venting and non-venting options

#### **APPLICATION**

- > Medium flow hydraulic control systems like for umbilical reels, IWOCS, or BOP.
- > Valve Actuator Control
- > Large diameter pipe testing
- > Automated pressure cycling

#### PRODUCT DATA

Fluid Type:	Hydraulic
Sensing element:	Piston
Max Inlet Pressure:	414bar (6000psi)
Max Outlet ranges:	Up to 414bar (6000psi)
CV options:	2,0
Port size / Connections:	1/2" NPT, 1/2" BSP, 3/4" NPT, 1" NPT, 9/16" AE MP
Loading Options:	Hand-wheel or air-actuated
Venting / non-venting:	Self-venting or Non-venting
Leakage:	Bubble tight at max WP

TECHNICAL DATA / MATERIALS OF CONSTRUCTION			
6kg			
316SS			
316SS			
7-4PH SS or PEEK			
NBR, Viton, EPDM			

#### ORDER CODE

OUTLET

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connestions	Porting configuration	Venting options
MF414H	2	S	205	v	04N	N	NV
MF414H	2 – 2,0	S – 316SS	50S - 0 - 50bar (0 - 725psi) 100S - 0 - 100bar (0 - 1450psi) 200S - 0 - 200bar (0 - 2900psi) 414S - 0 - 414bar (0 - 6000psi) 140A - 0 - 140bar (0 - 2000psi) (Air-actuated) 400A - 0 - 400bar (0 - 5800psi) (Air-actuated)	V – FKP/FPM N – NBR E – EPDM	04N - ½" NPT 04B - ½" BSP 06N - ¾" NPT 08N - 1" NPT 08A - 9/16" AE MP	Please select your configuration in the quick reference overview	SV – Self Venting NV – Non Venting

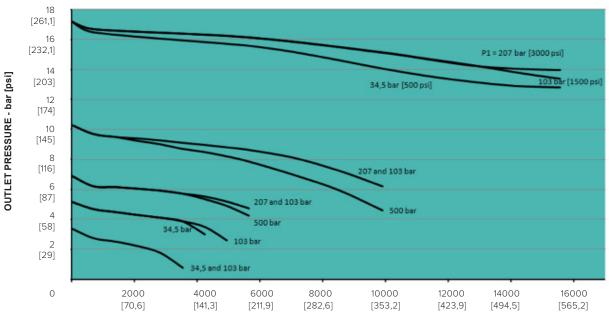
NOTE: Please contact us for any non-standard requests.

NLET

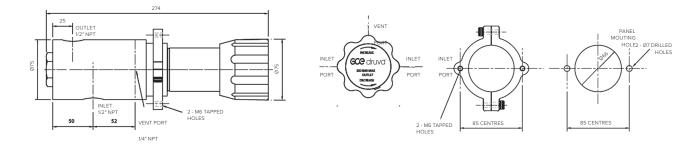
#### 44 | Central Gas Systems / Druva TEC

#### PERFORMANCE CHARTS

MF-414 SERIES  $C_v = 2.0$ 



FLOW RATE - SLPM [SCFM] Nitrogen



## **BP-300 SERIES - 'LOW FLOW' BACK PRESSURE REGULATOR DIAPHRAGM SENSED FOR INLET CONTROL TO 20BAR (290PSI)**

## DESCRIPTION

The BP-300 has been designed with a convoluted Inconel X750 diaphragm that lasts 50% longer than a typical stainless steel designs. Its compact simple design makes it ideal for general purpose applications, where accurate control of upstream pressure is required.



- > Gas and Liquid Analyzer Systems
- > Blanketing applications
- > Laboratories & Research Labs

#### SPECIAL FEATURES

- > Metal to metal diaphragm sealing
- > Positive sealing against Viton seat
- > Lightweight compact design
- > Strong and sensitive diaphragm element
- > High Accuracy

PPER SPRING

#### **PRODUCT DATA**

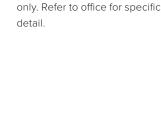
Fluid Type:	Gas or Hydraulic
Sensing element:	Diaphragm
Max rated pressure:	50bar (725psi)
Pressure Control ranges:	Up to 20bar (290psi)
CV options:	0,1
Port size / Connections:	¼" NPT
Loading Options:	Hand-wheel
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	0,9kg

TECHNICAL DATA / MATE	ERIALS OF CONSTRUCTION
Regulator Part:	Material
Body & Bonnet:	316SS
Seat retainer:	316SS
Soft seat:	Viton
Valve spring:	Inconel X750
Diaphragm:	Inconel X750
Hand-wheel:	Nylon
Diaphragm washer:	Brass
Spring rests:	316SS
O-ring seals:	Viton
Adjusting screw:	Ali Bronze
Loading spring:	302SS

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Presure control ranges	Seat	Porting configuration
BP300	1	s	10S	V	N
BP300	01 – 0,1	S – 316SS	01S – 0 - 1bar (0 - 14,5psi) 02S – 0 - 2bar (0 - 30psi) 04S – 0 - 4bar (0 - 60psi) 10S – 0 - 10bar (0 - 145) 20S – 0 - 20bar (0 - 290psi)	V – Viton	Please select your configuration in the quick reference overview

NOTE: Please contact us for any non-standard requests.



Assembly drawing for reference

HANDLE

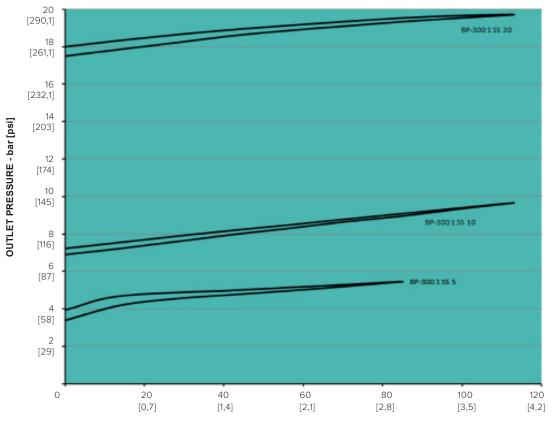
LOCKNUT

PANEL -

LOWER SPRING REST

SEAL RETAIN

#### PERFORMANCE CHARTS



FLOW RATE - SLPM [SCFM] Nitrogen

#### Ø55 03<sup>A</sup> Profit Hole NON HOLE 125,6 117,6 55° 22.2 CENTRES 2 VENT GP OUTLET PORT INLET PORT **GCC** druva OUTLET INLET OUTLET INLET φ φ 15 Ø50 BASE MOUNTING HOLES M5 x 0.8 PITCH

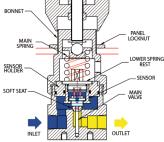
#### INSTALLATION DIMENSIONS:

S.

## **BP-301 BACK PRESSURE REGULATOR PISTON SENSED** FOR MEDIUM PRESSURE APPLICATIONS



## NAMEPLATE HANDLE LOCKNUT ADJUSTING SCREW



Assembly drawing for reference only. Refer to office for specific detail.

#### DESCRIPTION

The BP-301 incorporates a highly sensitive piston to control pressures up to 150 bar with the lower Cv value of 0,1 and up to 35 bar with a higher Cv of 0,5. Both designs provide accurate back pressure control on liquid or gas applications. Unlike relief valves, the set load from the spring is not directly applied to the seating area, and the piston sensor provides accurate control throughout the control range.

#### **APPLICATION**

#### > Fuel Analyzer Systems

- > Portable Calibration Kits
- > Medium Pressure Reactor Vessels
- > Instrument Air Lines

#### SPECIAL FEATURES

- > Lightweight compact design
- > Piston sensing element
- > High accuracy

#### **PRODUCT DATA**

Adjusting screw:

Loading spring:

Fluid Type:	Gas or Hydraulic
Sensing element:	Piston
Max rated pressure:	225bar (3263psi)
Pressure Control ranges:	Cv 0,1 – Up to 150bar (2175psi), Cv 0,5 – Up to 35bar (507psi)
CV options:	0,1 – 0,5
Port size / Connections:	¼" NPT, 3/8" NPT, ½" NPT
Loading Options:	Hand-wheel
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	0,9kg

#### TECHNICAL DATA / MATERIALS OF CONSTRUCTION **Regulator Part:** Material Body & Bonnet: 316SS 316SS Main valve pin: Soft seat cone: Liquid application - PEEK, Gas application - PCTFE Valve spring: Inconel X750 Sensor & holder: 316SS Hand-wheel: Nylon 316SS Spring rests: O-ring seals: Viton

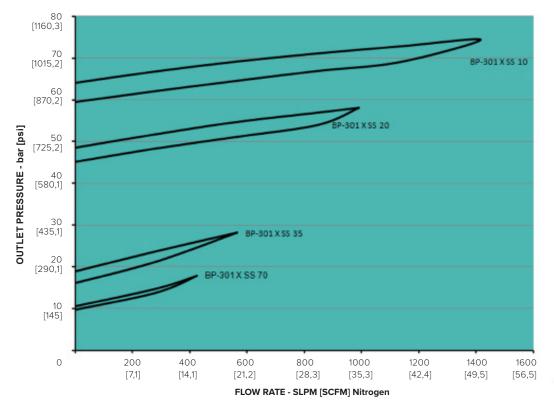
#### **ORDER CODE**

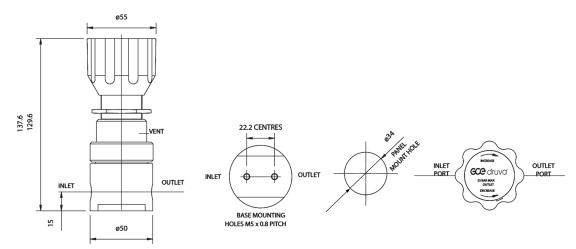
Basic Model	Cv Value	Body material	Presure control ranges	Seat	Port connections	Porting configuration
BP301	01	S	10S	v	02N	Ν
BP301	01 – 0,1 05 – 0,5	S – 316SS	10S – 0 - 10bar (0 - 145psi) 20S – 0 - 20bar (0 - 290psi) 35S – 0 - 35bar (0 - 507psi) 70S – 0 - 70bar (0 - 1000psi) (Cv 0,1) 150S – 0 - 150bar (0 - 2175psi) (Cv 0,1)	V – Viton N – NBR	02N – ¼" NPT 02B – ¼" BSP 03N – 3/8" NPT 04N – ½" NPT	Please select your configuration in the quick reference overview

Ali Bronze

302SS

#### PERFORMANCE CHARTS





## **BP-MF400/401 BACK PRESSURE REGULATOR DIAPHRAGM & PISTON SENSED FOR MEDIUM** PRESSURE LIQUID AND GAS APPLICATIONS



#### DIAPHRAGM SENSED DESIGN:



#### PISTON SENSED DESIGN:



#### DESCRIPTION

The BP-MF400/401 series is the Back Pressure Regulator version of the MF 400/401. The BP-MF400 is the diaphragm sensed option. The BP-MF401 is the piston sensed option. Both options can be used for gas and liquids. This makes it a versatile and widely used model.

#### **APPLICATION**

- > Hydraulic test stands
- > Process control
- > Pump discharge control

#### SPECIAL FEATURES

- > Diaphragm & piston sensed
- > Range of O-rings available
- > Low torque adjustment
- > Cv 2,0

#### **PRODUCT DATA**

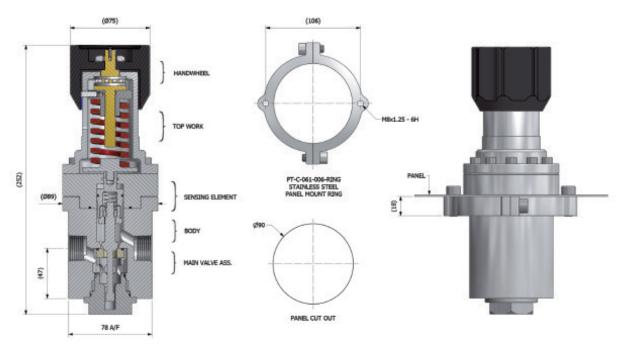
Fluid Type:	Gas or Hydraulic
Sensing element:	Diaphragm, Piston
Max rated inlet pressure:	690bar (10.000psi)
Pressure control ranges:	414bar (6000psi)
CV options:	2,0
Port size / Connections:	1/2" NPT, 1/2" BSP, 3/4" NPT, 3/4" BSP, 1" NPT, 1" BSP
Loading Options:	Hand-wheel
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	5kg

TECHNICAL DATA / MATERIAL	FECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Regulator Part:	Material			
Body & Bonnet:	316SS			
Main valve pin:	316SS			
Soft seat cone:	Liquid application – PEEK, Gas application – PCTFE			
Valve spring:	302SS			
Sensor & holder:	316SS			
Hand-wheel:	Nylon			
Spring rests:	316SS			
O-ring seals:	Viton			
Adjusting screw:	Ali Bronze			
Loading spring:	316SS			

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Presure control ranges	Seat	Inlet/outlet connections	Porting configuration
BPMF400G	2	S	205	v	04N	Ν
BPMF400G – Diaphragm sensed, gas service BPMF400H – Diaphragm sensed, hydraulic service BPMF401G – Piston sensed, gas service BPMF401H – Piston sensed, hydraulic service	2 – 2,0	S – 316SS	05S – 0 - 5bar (0 - 73psi) 10S – 0 - 10bar (0 - 145psi) 50S – 0 - 50bar (0 - 725psi) 100S – 0 - 100bar (0 - 1450psi) 200S – 0 - 200bar (0 - 2900psi) 414S – 0 - 414bar (0 - 6000psi)	V – FKP/FPM N – NBR	04N - ½" NPT 04B - ½" BSP 06N - ¾" NPT 06B - ¾" BSP 08N - 1" NPT 08B - 1" BSP	Please select your configuration in the quick reference overview

#### INSTALLATION DIMENSIONS BPMF401G:



## BP-LF690 'LOW FLOW' BACK PRESSURE REGULATOR PISTON SENSED FOR LIQUID OR GAS APPLICATIONS



#### DESCRIPTION

The BP-LF690 is a back pressure regulator for gas or liquid applications suited for typical low flow applications up to 10lpm (liquid). This accurate regulator controls pressure and vents excess pressure back via the threaded ¼" NPT outlet port.

#### APPLICATION

- > Chemical injection systems
- > Valve test rigs
- > Liquid sampling
- > Supercritical liquid

#### SPECIAL FEATURES

- > Metal to metal seating for liquid and PEEK seating for Gas
- > Precision machined sensing elements
- > 3 Sensor ranges for combination of low torque and high sensitivity
- > Captured outlet port
- > Optional 316SS Panel mounting ring

#### PRODUCT DATA

W T

Fluid Type:	Gas or Hydraulic
Sensing element:	Piston
Max rated inlet pressure:	690bar (10.000psi)
Pressure control ranges:	Hand-wheel – Up to 690bar (10.000psi)
	Air actuated – Up to 600bar (8700psi)
CV options:	0,02 - 0,1
Port size / Connections:	1/4" NPT, 3/8" NPT, 1/2" NPT
Loading Options:	Hand-wheel or Air-actuated
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	0,9kg

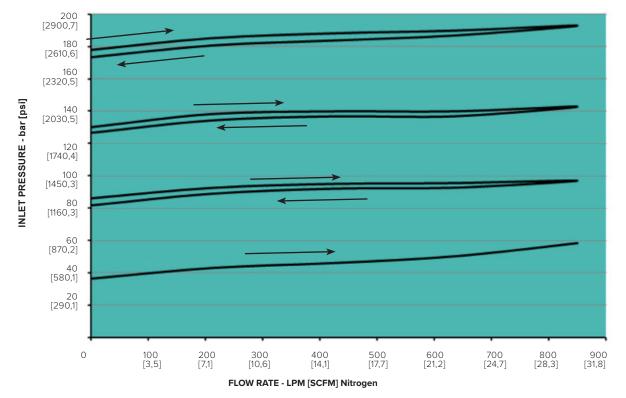
ECHNICAL DATA / MATERIALS OF CONSTRUCTION	
	Ξ

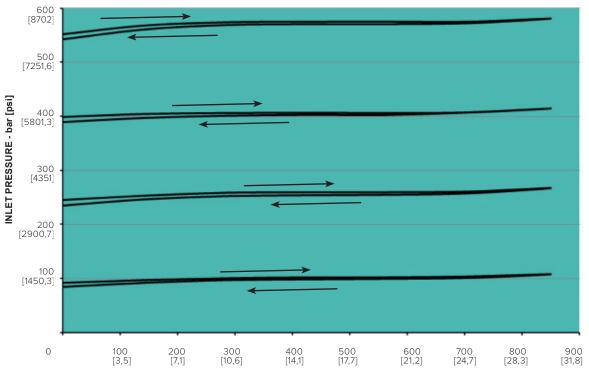
Regulator Part:	Material
Body & Bonnet:	316SS
Main valve:	Alloy 718
Seat:	Liquid application – 17-4PH SS, Gas application – PEEK
Valve spring:	302SS
Baffle plate:	316SS
Sensor & holder:	316SS
Hand-wheel:	Nylon
Spring rests:	316SS
O-ring seals:	NBR, Viton, EPDM
Adjusting screw:	Ali Bronze
Loading spring:	302SS
Lubricant:	Krytox GPL 205

#### ORDER CODE

Basic Model	Cv Value	Body material	Outlet ranges (Examples*)	Seat	Inlet/outlet connections	Porting configuration
BPLF690H	1	S	414S	v	03N	Ν
BPLF690G – Gas service BPLF690H – Hydraulic service	01 – 0,1 02 – 0,02	S – 316SS	50S - 0 - 50bar (0 - 725psi) 100S - 0 - 100bar (0 - 1450psi) 200S - 0 - 200bar (0 - 2900psi) 414S - 0 - 414bar (0 - 6000psi) 690S - 0 - 690bar (0 - 10.000psi) 140A - 0 - 140bar (0 - 2000psi) (Air-actuated) 600A - 0 - 600bar (0 - 8700psi) (Air-actuated)	V – Viton N – NBR E – EPDM K – FFKM / FFPM	02N - ¼" NPT 03N - 3/8" NPT 04N - ½" NPT	Please select your configuration in the quick reference overview

#### PERFORMANCE CHARTS





#### **GCE** CENTRAL GAS SYSTEMS

## BP-MF690-05 SERIES 'MEDIUM FLOW' BACK PRESSURE **REGULATOR PISTON SENSED FOR LIQUID OR GAS APPLICATIONS WITH CV 0,5**

#### DESCRIPTION

The BP-MF690 is a back pressure regulator for gas or liquid applications suited for typical low flow applications up to 50 lpm (liquid). This accurate regulator controls inlet pressure and vents excess pressure back via the threaded 1/2" NPT outlet port.

#### **APPLICATION**

- > Chemical injection systems
- > Valve test rigs
- > Liquid sampling
- > Supercritical liquid

#### SPECIAL FEATURES

- > Metal to metal seating for liquid and PEEK seating for Gas
- > Precision machined sensing elements
- > 3 Sensor ranges for combination of low torque and high sensitivity
- > Captured outlet port
- > Optional 316SS Panel mounting ring

#### **PRODUCT DATA**

Fluid Type:	Gas or Hydraulic
Sensing element:	Piston
Max rated inlet pressure:	690bar
Pressure control ranges:	Hand-wheel – Up to 690bar (10.000psi)
	Air actuated – Up to 600bar (8.700psi)
CV options:	0,5
Port size / Connections:	3/8" NPT, 3/8" MP, ½" NPT, ½" MP
Loading Options:	Hand-wheel or Air-actuated
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	3,4kg

#### TECHNICAL DATA / MATERIALS OF CONSTRUCTION

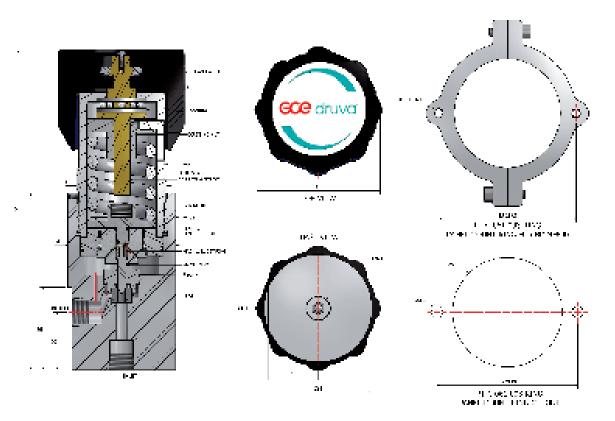
Regulator Part:	Material
Body & Bonnet:	316SS
Main valve:	Alloy 718
Seat:	Liquid application – 17-4PH SS, Gas application – PEEK
Valve spring:	302SS
Baffle plate:	316SS
Sensor & holder:	316SS
Hand-wheel:	Nylon
Spring rests:	316SS
O-ring seals:	NBR, Viton, EPDM
Adjusting screw:	Ali Bronze
Loading spring:	302SS
Lubricant:	Krytox GPL 205

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges (Examples*)	Seat	Inlet/outlet connections	Porting configuration
BPMF690H	05	S	414S	v	03N	Ν
BPMF690G – Gas service BPMF690H – Hydraulic service	05 – 0,5	S – 316SS	50S - 0 - 50bar (0 - 725psi) 100S - 0 - 100bar (0 - 1450psi) 200S - 0 - 200bar (0 - 2900psi) 414S - 0 - 414bar (0 - 6000psi) 690S - 0 - 690bar (0 - 10.000psi) 140A - 0 - 140bar (0 - 2000psi) (Air-actuated) 600A - 0 - 600bar (0 - 8700psi) (Air-actuated)	V – Viton N – NBR E – EPDM K – FFKM / FFPM	03N – 3/8" NPT 03A – 3/8" MP 04N – ½" NPT 04A – ½" MP	Please select your configuration in the quick reference overview







## **BP-MF690-15 SERIES 'MEDIUM FLOW' BACK PRESSURE REGULATOR PISTON SENSED**

#### FOR LIQUID OR GAS APPLICATIONS WITH CV 1,5

#### DESCRIPTION



The BP-MF690 is a back pressure regulator for gas or liquid applications. The liquid version includes ceramic seating for ultimate protection against cavitation and erosion on aggressive application media such as water glycol and methanol. This accurate regulator controls the pressure and vents excess pressure back via the threaded ¾" NPT outlet port.

#### **APPLICATION**

- > Chemical injection systems
- > Valve test rigs
- > Methanol Injections systems
- > Supercritical liquid

#### SPECIAL FEATURES

- > NEW ceramic seating for liquid & PEEK seating for Gas
- > Precision machined sensing element
- > Captured outlet port
- > Optional flanged connections
- > Optional 316SS Panel mounting ring

#### PRODUCT DATA

Fluid Type:	Gas or Hydraulic
Sensing element:	Piston
Max rated inlet pressure:	690bar (10.000psi)
Pressure control ranges:	Hand-wheel – Up to 320bar (4640psi), Air actuated – Up to 300bar (4350psi)
CV options:	1,5
Port size / Connections:	1/2" NPT, 1/2" BSP, 34" NPT, 34" BSP, 1" NPT, 34" weld flange, 1" weld flange
Loading Options:	Hand-wheel or Air-actuated
Leakage:	Bubble tight at max WP (tested on Nitrogen)

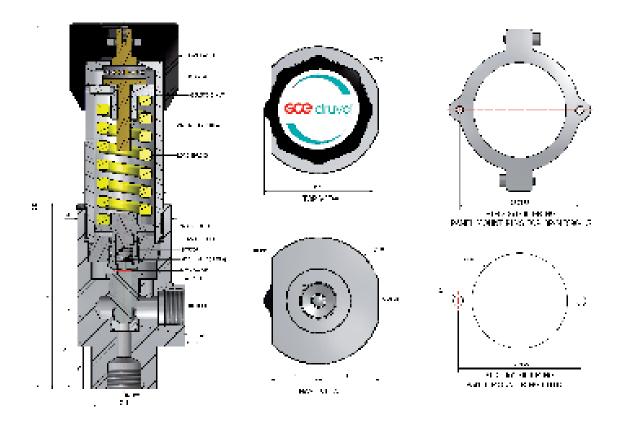
#### TECHNICAL DATA / MATERIALS OF CONSTRUCTION

Regulator Part:	Material
Body & Bonnet:	316SS
Main valve:	Liquid application – Ceramic
Gas application:	316SS
Seat:	Liquid application – Ceramic
Gas application:	PEEK
Valve spring:	302SS
Sensor & holder:	316SS
Hand-wheel:	Nylon
Spring rests:	316SS
O-ring seals:	NBR, Viton, EPDM
Adjusting screw:	Ali Bronze
Loading spring:	302SS
Lubricant:	Krytox GPL 205

#### **ORDER CODE**

Basic Model	Cv Value	Body material	Outlet ranges	O Ring	Inlet/outlet connections	Porting configuration
BPMF690H	15	s	2005	v	04N	Ν
BPMF690G – Gas service BPMF690H – Hydraulic service	15 – 1,5	S – 316SS	50S – 0 - 50bar (0 - 725psi) 100S – 0 - 100bar (0 - 1450psi) 200S – 0 - 200bar (0 - 2900psi) 320S – 0 - 320bar (0 - 4640psi) 300A – 0 - 300bar(0 - 4350psi) (Air-actuated)	V – Viton N – NBR	04N - ½" NPT 04B - ½" BSP 06N - ¾" NPT 06B - ¾" BSP 08N - 1" NPT	Please select your configuration in the quick reference overview

NOTE: Please contact us for any non-standard and any welded flange connection requests.

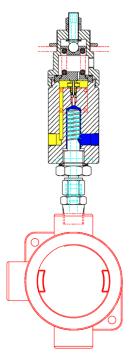


#### **GCE** CENTRAL GAS SYSTEMS

# XHS-300 DIAPHRAGM SENSED PRESSURE REGULATOR WITH SINGLE 100W HEATER







#### DESCRIPTION

An economical heated regulator available in 'side entry' or 'in-line' heat transfer options to maintain sample gases in their vapour state. The 'in-line' design maximizes the heat transfer area via a unique spiral machined heater sheath, which mixes the gas and ensures efficient heat transfer. The 'side entry' design can be used in applications where heat transfer is less critical, and where installations have height restrictions. Both options incorporate an efficient 100W heater cartridge, and are fully serviceable to remove carbon deposits and maintain maximum heat transfer.

#### **APPLICATION**

- > Natural Gas sample systems
- > Oxygen sample systems
- > Moisture sample systems

#### SPECIAL FEATURES

- > IECEx, ATEX certifi ed to EEx d IIC T3
- > 100 W Heater cartridge
- > Strong Inconel X750 Convoluted diaphragm
- > Easy to wire potted board with 115 V or 230 V supply
- > Fully serviceable design
- > Optional entry points for cable supply

#### PRODUCT DATA

Fluid Type:	Gas
Sensing element:	Diaphragm
Max rated inlet pressure:	PEEK seat – 300bar (4350psi)
	PCTFE seat – 210bar (3045psi)
Inlet ranges:	Up to 35bar (507psi)
Loading Options:	None
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	3,2kg

TECHNICAL DATA / MATERIALS OF CONSTRUCTION

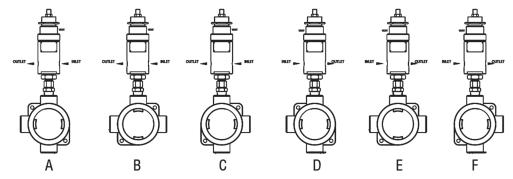
Regulator Part:	Material
Body & Bonnet:	316SS
Main valve pin:	316SS
Soft seat cone:	PEEK seat – 300bar (4350psi), PCTFE seat – 210bar (3045psi)
Valve spring:	Inconel X750
Diaphragm:	Inconel X750
Diaphragm washer:	Brass
Cartridge holder:	316SS
O-ring seals:	Viton
Adjusting screw:	Ali Bronze
Electric enclosure:	Coated aluminum
Compression fitting	316SS

#### ORDER CODE

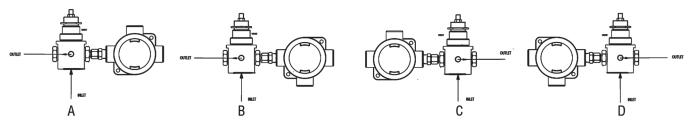
Basic Model	Configuration	Body material	Outlet pressue ranges	Seat	Port connections	Orientation	Porting configuration
XHS300	IL	S	10	к	1	В	N
XHS300	IL – In-line SE – side	S – 316SS	02 – 0 - 2bar (0 - 29psi) 04 – 0 - 4bar (0 - 60psi) 08 – 0 - 8bar (0 - 116psi) 10 – 0 - 10bar (0 - 145psi) 20 – 0 - 20bar (0 - 290psi) 35 – 0 - 35bar (0 - 507psi)	V – Viton N – NBR	02N – ¼" NPT 02B – ¼" BSP 03N – 3/8" NPT 04N – ½" NPT	Refer to the next page	Refer to office.

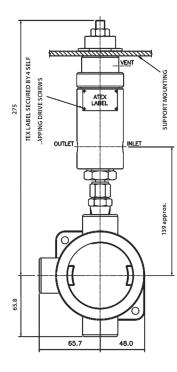
#### **CONFIGURATION:**

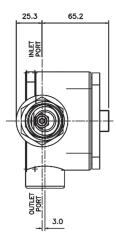
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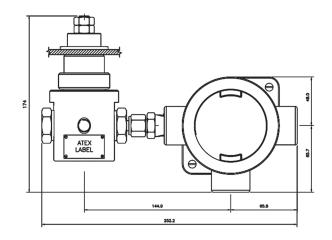


#### SE OPTION









#### **GCE** CENTRAL GAS SYSTEMS

## XHR-300/310 'LOW FLOW' ELECTRIC AND STEAM HEATED REGULATOR DIAPHRAGM SENSED



#### DESCRIPTION

The XHR-300 is the standard seat option. The XHR-310 is the disk seat option. Certified to ATEX directive 94/9/EC, the XHR-300 helps to maintain saturated gases in their vapourised state due to its unique DUAL heating design. Two 100 W heater cartridges, or steam tubes, are inserted in spiral machined sheaths, which agitate the media to help with the heat transfer and analysis process. The propriety PCB is easy to wire and incorporates an adjustable potentiometer to adjust the temperature setting to the heaters. APPLICATION

#### > Natural Gas sample systems

- > Oxygen sample systems
- > Moisture sample systems

#### SPECIAL FEATURES

- > ATEX certified to EEx d IIC T3
- > Dual, independent, 100 W heaters for pre heat and re-heat of sample gas. Oxygen sample Inconel X750 Diaphragm for extra strength
- > Large surface area for heat transfer
- > Easy to wire circuit board with 115 V or 230 V supply
- > Stylish Junction Box with 7 mm mounting supports.
- > Fully serviceable design
- > Optional entry points for cable supply

#### PRODUCT DATA

Fluid Type:	Gas
Sensing element:	Diaphragm
Max rated inlet pressure:	Up to 414bar (6000psi)
Inlet ranges:	XHR300 – PCTFE seat – 210bar (3045psi), XHR300 – PEEK seat – 300bar (4350psi)
	XHR310 – PCTFE seat – 300bar (4350psi), XHR310 – PEEK seat – 414bar (6000psi)
CV options:	0,06
Porting connections:	1/4" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	4,1kg

TECHNICAL DATA / MATER	FECHNICAL DATA / MATERIALS OF CONSTRUCTION			
Regulator Part:	Material			
Body & Bonnet:	316SS			
Main valve pin:	316SS			
Soft seat cone:	PEEK, PCTFE			
Valve spring:	Inconel X750			
Diaphragm:	Inconel X750			
Hand-wheel:	Nylon			
Diaphragm washer:	Brass			
Cartridge holder:	316SS			
O-ring seals:	Viton			
Adjusting screw:	Ali Bronze			
Electric enclosure:	Coated aluminum			
Compression fitting	316SS			

#### **ORDER CODE**

3/8" BS

ELECTRIC \_

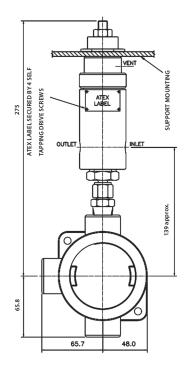
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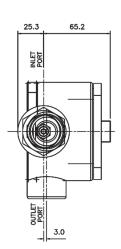
Assembly drawing for reference only. Refer to office for specific detail.

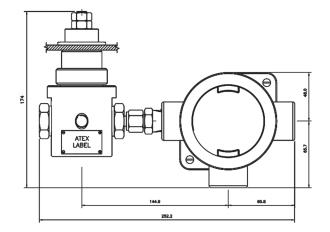
Basic Model	Configuration	Body material	Outlet pressue ranges	Seat	Heat supply	Power cable supply	Porting configuration
XHR300 (300bar inlet)		S	10	к	1	L	Ν
XHR310 (414bar inlet)		S – 316SS	02 – 0 - 2bar (0 - 29psi) 04 – 0 - 4bar (0 - 60psi) 08 – 0 - 8bar (0 - 116psi) 10 – 0 - 10bar (0 - 145psi) 20 – 0 - 20bar (0 - 290psi) 35 – 0 - 35bar (0 - 507psi)	K – PCTFE P – PEEK	1 – 115V 2 – 230V S – Steam	L – Left side of box R – Right side of box B – Base of box N – N/A /steam heated)	Please select your configuration in the quick reference overview.

NOTE: Please contact us for any non-standard requests.

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#### **GCE** CENTRAL GAS SYSTEMS

## XHR-301/311 'LOW FLOW' ELECTRIC AND STEAM HEATED **REGULATOR PISTON SENSED**



#### heating design. Two 100 W heater cartridges, or steam tubes, are inserted in spiral machined sheaths, which agitate the media to help with the heat transfer and analysis process. The propriety PCB is easy to wire and incorporates an adjustable potentiometer to adjust the temperature setting to the heaters. **APPLICATION** > Natural Gas sample systems

> Oxygen sample systems

DESCRIPTION

> Moisture sample systems

#### SPECIAL FEATURES

- > ATEX certified to EEx d IIC T3
- > Dual, independent, 100 W heaters for pre heat and re-heat of sample gas. Oxygen sample Inconel X750 Diaphragm for extra strength

The XHR-301 is the standard seat option. The XHR-311 is the disk seat option. Certified to ATEX directive 94/9/EC, the XHR-300 helps to maintain saturated gases in their vapourised state due to its unique DUAL

- > Large surface area for heat transfer
- > Easy to wire circuit board with 115 V or 230 V supply

TECHNICAL DATA / MATERIALS OF CONSTRUCTION

- > Stylish Junction Box with 7 mm mounting supports.
- > Fully serviceable design
- > Optional entry points for cable supply

#### **PRODUCT DATA**

Fluid Type:	Gas
Sensing element:	Piston
Max rated inlet pressure:	300bar or 414bar
Inlet ranges:	XHR301 – PCTFE seat – 210bar (3045psi), XHR301 – PEEK seat – 300bar (4350psi)
	XHR311 – PCTFE seat – 300bar (4350psi), XHR311 – PEEK seat – 414bar (6000psi)
CV options:	0,06
Porting connections:	¼" NPT
Loading Options:	Hand-wheel
Venting / non-venting:	Non-venting
Leakage:	Bubble tight at max WP (tested on Nitrogen)
Weight:	4,1kg

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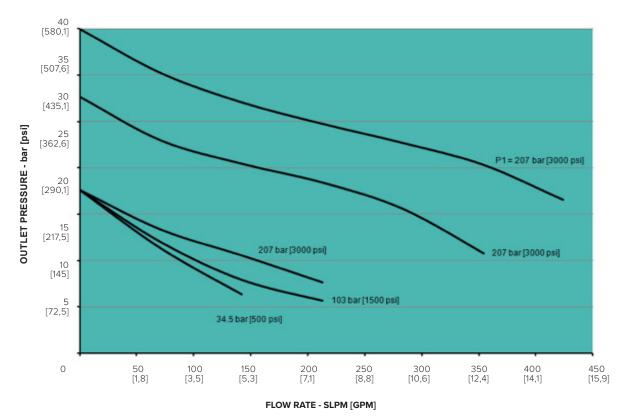
Assembly drawing for reference only. Refer to office for specific detail.

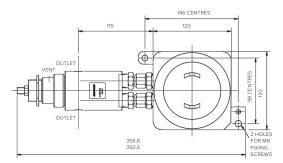
Regulator Part:	Material
Body & Bonnet:	316SS
Main valve pin:	316SS
Seat:	PEEK, PCTFE
Valve spring:	Inconel X750
Sensor & Holder:	316SS
Hand-wheel:	Nylon
Spring rests:	316SS
O-ring seals:	Viton, NBR, EPDM
Adjusting screw:	Ali Bronze
Loading spring:	316SS
Lubricante:	Krytox GPL 205
Electric enclosure:	Coated aluminum
Compression fitting	316SS

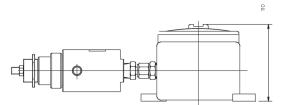
#### **ORDER CODE**

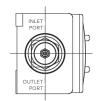
Basic Model	Configuration	Body material	Outlet pressue ranges	Seat	Heat supply	Power cable supply	Porting configuration
XHR301 (300bar inlet)		S	10	К	1	L	N
XHR311 (414bar inlet)		S – 316SS	02 - 0 - 2bar (0 - 29psi) 04 - 0 - 4bar (0 - 60psi) 08 - 0 - 8bar (0 - 116psi) 10 - 0 - 10bar (0 - 145psi) 20 - 0 - 20bar (0 - 290psi) 35 - 0 - 35bar (0 - 507psi)	K – PCTFE P – PEEK		L – Left side of box R – Right side of box B – Base of box N – N/A /steam heated)	Please select your configuration in the quick reference overview.

#### PERFORMANCE CHARTS









## PANEL MOUNTING RING PT-C-024



#### PT-C-024

Panel Mounting Ring in 316SS Suitable for '300 series' instrumentation regulator M33 x 1mm

#### PT-C-024-001

Panel Mounting Ring in 316SS Suitable for MINI-300 series M34 x 2mm

#### PT-C-061-005

Panel Mounting Ring Suitable for bodies with 55mm Diameter Used on HYD-691, LF-540, MF-301

#### PT-C-061-003

Panel Mounting Ring Suitable for bodies with 65mm Diameter Used on LF-690, MF-414, LF-550, MF-300

## GAU1100-STAINLESS STEEL PRESSURE GAUGES



#### DESCRIPTION

The diameter of the pressure gauges Pressure tech supply is 63mm, they feature dual scale (bar / psi) dials, are full safety pattern with blowout back. The connection is on the base of the gauge and is available as standard in 1/4"NPT(M). Please contact the office for other types of connection. The pressure ranges cover the requirements of our standard range of pressure regulators, should you need

specific pressure ranges or have a special requirement, please contact us directly.

#### SPECIAL FEATURES

- > 63mm Dual Scale Gauge (bar/psi)
- > Stainless Steel
- > 1/4"NPTM Lower entry
- > Full Safety Pattern
- > Blowout back

#### ORDER CODE

Basic Model Body material Inlet/o		Inlet/outlet connections	Outlet ranges	Modifications	
GAU1100	63	02N	10	В	
GAU1100	63 – 316SS	02N – ¼" NPT	1BAR/PSI – 1bar (14,5psi)           2BAR/PSI – 2bar (30psi)           4BAR/PSI – 4bar (60psi)           6BAR/PSI – 6bar (90psi)           10BAR/PSI – 10bar (145psi)           16BAR/PSI – 10bar (232psi)           20BAR/PSI – 20bar (290psi)           25BAR/PSI – 20bar (360psi)           100BAR/PSI – 100bar (1450psi)           160BAR/PSI – 100bar (1450psi)           160BAR/PSI – 20bar (230psi)           200BAR/PSI – 200bar (2900psi)           200BAR/PSI – 200bar (2900psi)           200BAR/PSI – 200bar (2900psi)           200BAR/PSI – 600bar (5800psi)           600BAR/PSI – 600bar (8700psi)           1000BAR/PSI – 1000bar (14,500psi)	02 – 02 Cleaned NACE – NACE	

#### **APPROVALS & CERTIFICATES**

These are the standard approvals and certificates which are available. For NACE-certified products, special prices apply for the regulator. Please contact us directly for further details.

CERTCONF	Certificate of Conformity
TESTCERT	Test Certificate
Certificate of Origin	Certificate of Origin (Chamber of Commerce)
ASTM G93 Level C Cert	Oxygen Cleaning Certificate
MATCERT	3.1 Material Certification (Body material only)
MATCERT - GAUGES	3.1 Material Certification for Gauges
MATCERT - SPECIFIC	3.1 Material Certification (Order specific)
MATCERT - WETTED	3.1 Material Certification for all Wetted Components
SMDRL	Supplier Master Requirement Document List
	ATEX Statement
	Conflict Minerals
	Customer specific statements
	PED Statement
	Product Statements
	REACH Compliance
	RoHS Statement

If there are specific wishes you have, please contact us directly.

### **REGIONAL OFFICES**

UNITED KINGDOM & IRELAND

EUROPE	AMERICA	ASIA	
CZECH REPUBLIC	LATIN AMERICA	CHINA	
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SPAIN			
SWEDEN			

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